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TECHNICAL REPORT BRL-TR-3059

BRLCALCULATED GUN INTERIOR BALLISTIC EFFECTS
OF IN-DEPTH BURNING OF VHBR PROPELLANT

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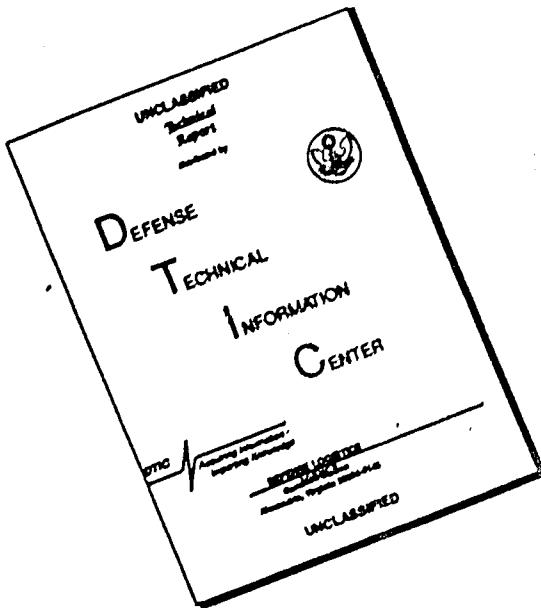
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The VHBR picture is complicated, however, by the fact that some of these propellants seem to burn not only on the surface but also at some depth into the surface, so that they have an extended reaction zone. This paper details the development of a lumped parameter interior ballistic code which permits an examination of the ballistic effects of in-depth propellant combustion. It is concluded that if in-depth burning occurs in a reproducible manner, and if the grain is properly designed so that it is fully burned at the time of shot ejection, then the performance improvement over that expected from a conventional charge for the same gun is significant.					
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I. INTRODUCTION

A large single-perforated monolithic grain comprised of Very High Burning Rate (VHBR)¹ propellant holds the promise of significant increases in performance in ballistic applications. It has been theorized by several researchers^{1,2} that propellants with very high burning rates may be exhibiting a phenomenon in which burning takes place at some depth into the propellant simultaneously with surface burning. This phenomenon, referred to as "porous burning", if real, could have a significant impact on the performance of this family of propellants.

This study attempts to quantify these effects by modifying a current interior ballistic code to include a representation of this porous burning effect. The code not only allows a representation of porous burning but is generic enough to simulate any condition in which additional surface area beyond that traditionally expected becomes available during the burning process. This could happen as a result of porous burning, surface cracks, bubbles, or other irregularities in the propellant. For this report, the term "in-depth" burning is used to describe this generic surface-increasing effect.

II. THEORY

Most lumped parameter interior ballistic computer codes require the mass of propellant burned as a function of time. Then using an equation of state to get the mean pressure and an analytic formulation to get the projectile base pressure from the mean pressure, the code calculates the inbore projectile acceleration, velocity, and distance traveled. One approach (and the one we will follow) is to get the time rate of change of the mass of propellant burned from $\dot{m} = \rho S \frac{dx}{dt}$ and integrate this numerically to get the mass of propellant burned. Here \dot{m} is the time rate of change of the mass of propellant burned, ρ is the density of the solid propellant (assumed constant), S is the total surface area of the burning propellant, and $\frac{dx}{dt}$ is the linear burning rate of the propellant.

The modeling problem for in-depth burning is to find a way to represent the surface area involved in the volume associated with the in-depth burning as well as that which would normally be associated with burning normal to the propellant surfaces. In this paper we will get the total surface area from normal surface areas as well as the surface associated with a volume by assuming it can be modeled by $S = S_0 + S_a D M$. Here, S is the total surface area. S_0 is the surface area associated with surface burning of the propellant. S_0 is defined to be the surface that would be determined from the grain geometry, with burning normal to all burning surfaces, for the current mass of propellant burned. $S_a D M$ is the surface area associated with the in-depth burning volume, and we shall call this surface area S_v . D is the effective depth for which in-depth burning is hypothesized to occur and can be a function of any variable. In this paper, D is considered constant during any computation. S_a is the effective surface area such that the product of S_a and D is the volume in which in-depth burning is occurring. M is the surface area

per unit volume such that $S_a D M$, S_a is the extra surface on which burning will occur within the in-depth burning volume. M may be thought of as the factor that describes the degree of porosity of the porous volume. M can also be a function of any variable, but for this paper, M will be kept constant.

All the subsequent calculations will be done for a single-perforated monolithic grain with the ends and lateral surfaces inhibited. The grain fills most of the gun chamber. For this geometry S_a can be defined in terms of the current perforation surface S_0 . It can be shown that $S_a = S_0 \frac{(D + 2R)}{(2R)}$, where S_a is the multiplier of the in-depth burning distance, D , such that $S_a D$ gives the volume undergoing in-depth burning, and R is the instantaneous radius of the perforation.

Figure 1 gives a graphic representation of some of the parameters discussed above.

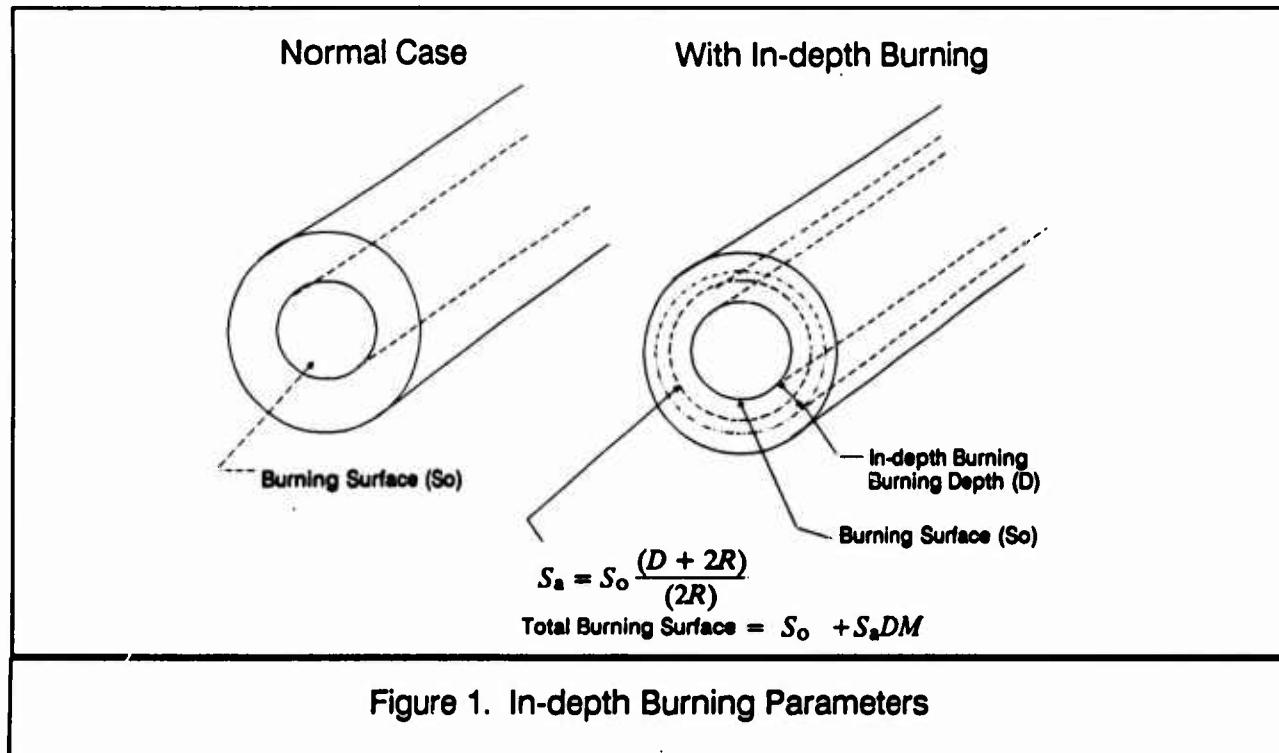


Figure 1. In-depth Burning Parameters

III. COMPUTATIONS

The lumped parameter interior ballistic code used for the following calculations is a version of IBRGA³ (which uses The Technical Cooperative Program (TCP) model) modified for the above in-depth analysis (a listing, input, output, and a short description of the input are given in Appendices A, B, C, and D, respectively). The calculations are performed for a single-perforated monolithic grain which burns a) only on the perforation surface or b) on the perforation surface and in an in-depth volume which extends from the perforation surface. The purpose of the calculations will be to assess the geometric effects of in-depth burning on the progressive nature of an outside- and end-inhibited single-perforated monolithic grain. It is assumed that the burning rate of the propellant can be

controlled in manufacture such that for given grain and gun dimensions any desired maximum breech pressure can be achieved. That is, for any grain dimensions and in-depth burning, the burning rate will be varied to achieve the desired maximum breech pressure. The effects of in-depth burning will be assessed by comparing muzzle velocities for the same grain configuration with the same maximum breech pressure but with different effective in-depth burning depths (D) and surface areas per unit volume (M).

Data for the propellant used in all the calculations are given in Table 1. Information on the gun systems is given in Tables 2 and 3. The two gun systems were chosen to look at typical low and high ratios of propellant-charge-weight to projectile-weight.

The mass of the propellant grain was calculated to give one grain for each perforation diameter. The outside grain diameter was 15 cm for both gun systems. The calculations used the Lagrange gradient with nominal heat loss, no recoil, no resistive forces, a burning rate exponent of one, and all burning propellant surfaces burning at time zero at ambient pressure.

Table 2. Small Gun System
(chamber vol 9832.24 cm cu)

Bore diameter	12.7 cm
Travel	457.2 cm
Projectile mass	9.796 kg
Propellant grain length	50.0 cm
Maximum breech pressure	517.0 MPa

Table 1. Propellant Characteristics

Impetus of propellant	1160 J/g
Flame temperature	3141 K
Covolume	1.12 cm cu/g
Density	1.53 g/cm cu
Gamma	1.23

Table 3. Large Gun System
(chamber vol 22,941 cm cu)

Bore diameter	15.64 cm
Travel	698.5 cm
Projectile mass	43.54 kg
Propellant grain length	109.22 cm
Maximum breech pressure	345.0 MPa

The effects of in-depth burning as modeled here will be caused by the decrease in surface area in the in-depth burning volume (S_V) as the in-depth burning volume intersects the outer grain surface and starts to get smaller. Figure 2 illustrates this effect where (a) shows the in-depth burning volume before intersection with the outer surface, (b) shows the increased in-depth burning volume just at its intersection with the outer surface and (c) shows the decrease in the in-depth volume some time after its intersection with the outer surface.

This is further illustrated in Figure 3 where the surface area of the perforation (S_0) and the surface associated with the in-depth burning volume (S_v) versus distance burned into the grain is given for different effective in-depth burning depths. The curves were generated for no in-depth burning depth ($D=0$), the in-depth burning depth set to half of the web ($D = 3.25 \text{ cm}$) and for the in-depth burning depth set to the web ($D = 6.5 \text{ cm}$).

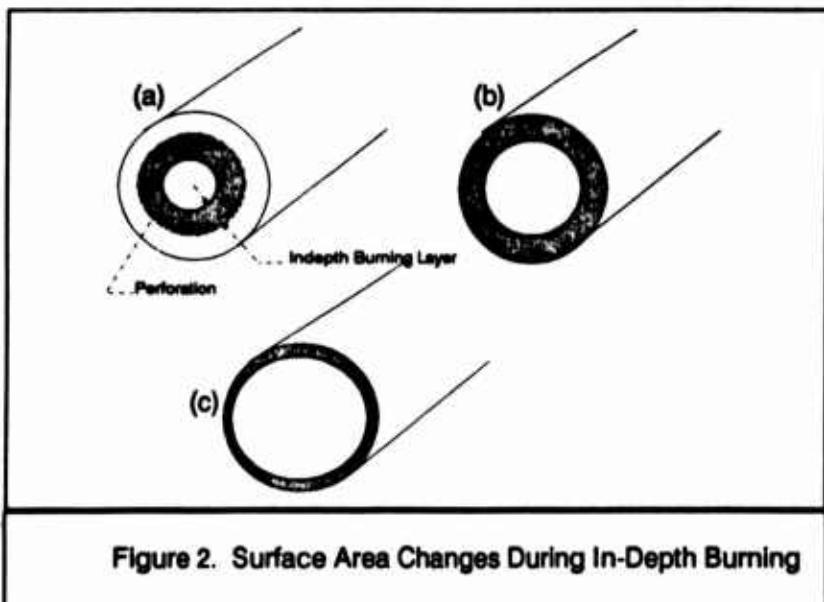
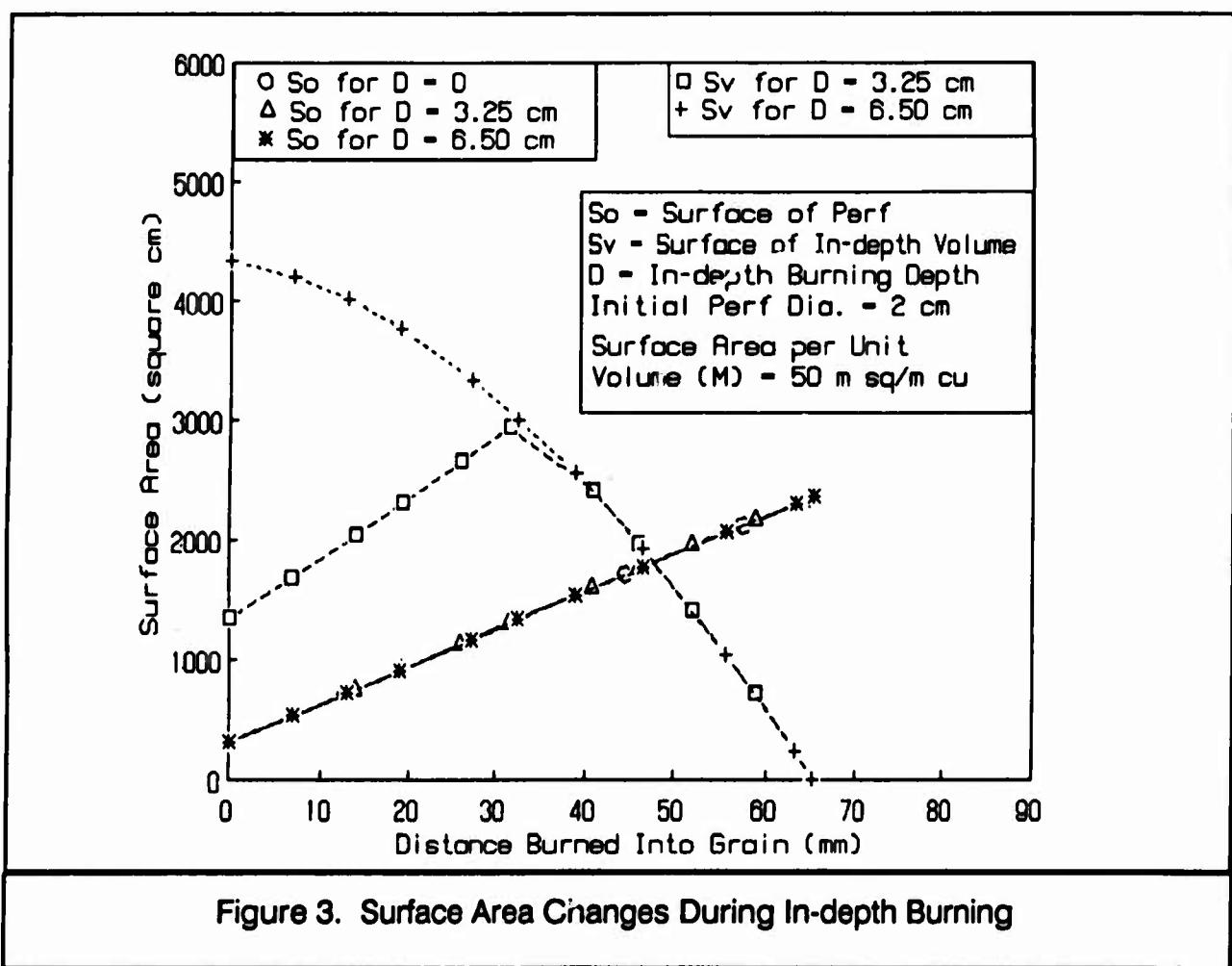


Figure 2. Surface Area Changes During In-Depth Burning

Table 4 demonstrates the wide range of surface areas we get from different values of the surface area per unit volume (M) for different in-depth burning depths (D). To provide a physical comparison, the surface area in the in-depth burning volume (S_v) is referenced to the perforation surface area (S_0). These calculations were done for an



average perforation diameter of 9 cm, but the ratios do not change much for larger or smaller perforations.

If in-depth burning occurs, and if the increase in surface area in that in-depth burning volume is small, then the model predicts a degradation in velocity of only a few percent. For example, a 2-cm-diameter perforation in the small gun system with no in-depth burning gives a velocity of 1713 m/s. With $M = 1 \text{ m}^2/\text{m}^3$, so that $\frac{S_v}{S_o}$ is very small, and with the burning depth (D) equal to the web, 6.5 cm, we get a velocity of 1648 m/s, a decrease of only 3.8 percent.

Table 4. Ratio of In-depth Surface to Perforation Surface (S_v/S_o)

in-depth Burning depth(D) (m)	Surface Volume Multiplier (M)			
	1	5	50	500
0.001	0.001	0.005	0.050	0.50
0.005	0.005	0.025	0.250	2.50
0.010	0.011	0.055	0.555	5.55
0.015	0.018	0.088	0.875	8.75
0.030	0.040	0.200	2.00	20.0

For $M = 50 \text{ m}^2/\text{m}^3$, so that $\frac{S_v}{S_o}$ is about unity, the initial perforation diameter for which complete combustion of the propellant grain will occur becomes larger than 2 cm. As the depth of penetration of the in-depth burning increases there is an increase in the initial diameter of the perforation for which complete burnout of the propellant will occur. If the effective in-depth burning depth of the in-depth burning volume is made equal to the web of the propellant grain (the largest it can be), then the initial perforation diameter for which burnout will occur is 10.0 cm for the large gun system and 9.36 cm for the small gun system.

For $M = 500 \text{ m}^2/\text{m}^3$, so that $\frac{S_v}{S_o}$ is larger than one, the perforation diameter for which burnout will occur when the depth of penetration of the in-depth burning is made equal to the web of the propellant grain is 11.7 cm for the large gun system and 11.3 for the small gun system.

A plot of the velocity versus the perforation diameter with no in-depth burning is shown for both the small and large gun systems in Figure 4. The optimal velocity for the systems is seen to be when the perforation diameter is small,

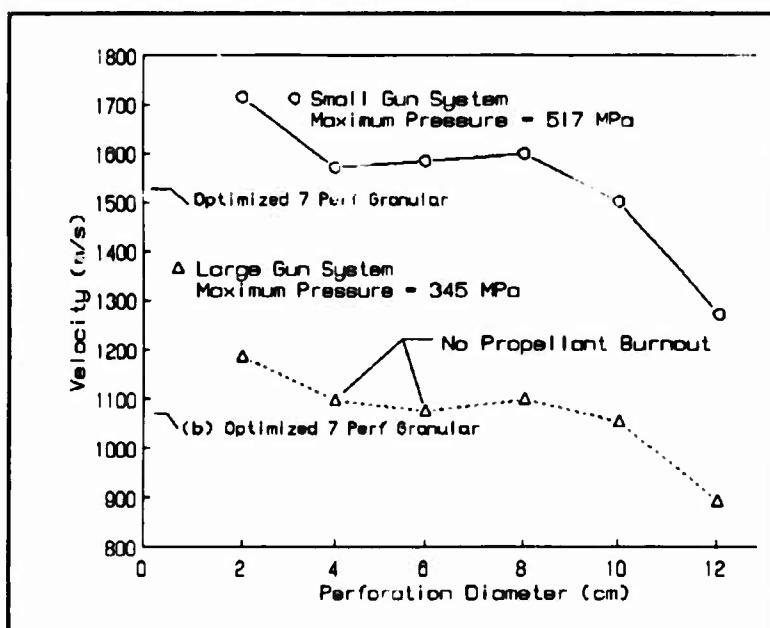


Figure 4. Velocity vs. Perf Diameter (No In-depth Burn)

about 1-2 cm. The smaller local maxima in velocity, seen for larger perforation diameters, occurs because of the constraint of having only one grain. With only one grain with a constant outer diameter, for a large perforation, the grain acts like a single-perforated monolithic stick configuration. With a large perforation diameter the progressivity is small,

with the optimal velocity occurring for grains which burn out before muzzle exit. For small perforations, the surface area near maximum breech pressure increases nearly as fast as the volume is increasing, resulting in the pressure being near maximum breech pressure before and up to burnout.

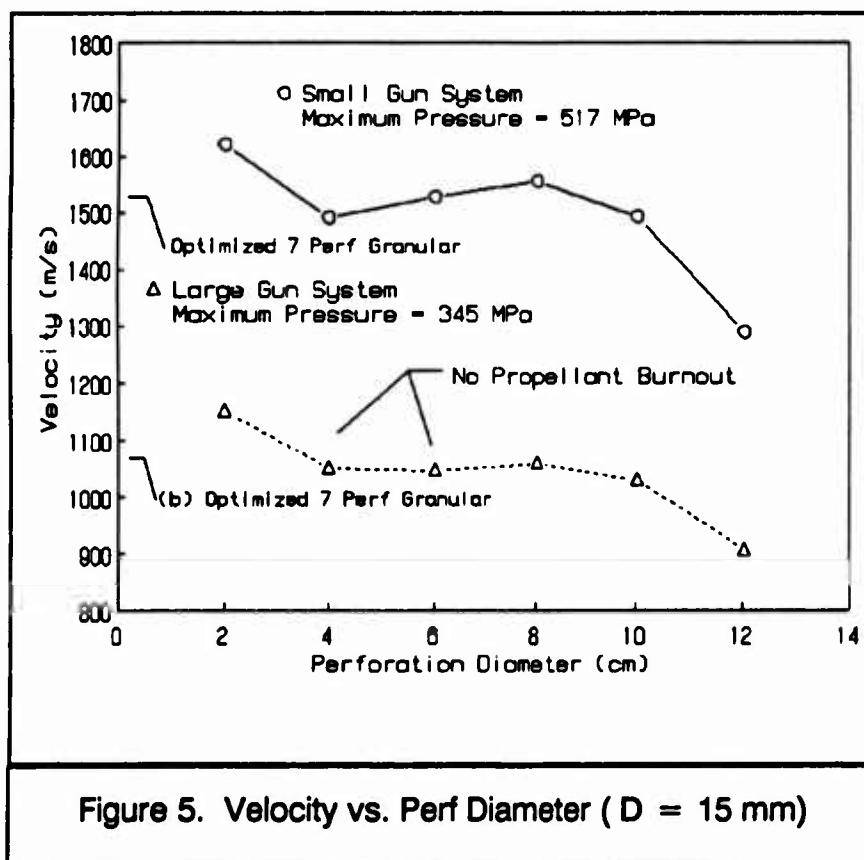


Figure 5. Velocity vs. Perf Diameter (D = 15 mm)

Figure 5 is the same plot as Figure 4 of velocity versus perforation diameter with the in-depth burning depth (D) being 1.5 cm and the surface area per unit volume (M) being $50 \text{ m}^2/\text{m}^3$. The general shape and magnitude of the curves are about the same.

Table 5. Velocities and Burnout Conditions - Small Gun

Surface Volume Multiplier - M						
In-depth Burning Depth (D) [mm]	1	5	50	500		
0	1713	1	1713	1	1713	1
1	1713	1	1713	1	1712	1
5	1713	1	1712	1	1708	1
10	1712	1	1711	1	1683	1
15	1712	1	1707	1	1618	0.99
30	1705	1	1653	1	1389	0.84
45	1685	1	1479	0.81	1190	0.42
65	1648	1	1282	0.55	989	0.27

Fraction Burned = fraction propellant burned at projectile exit
Cases where fraction is less than one are highlighted
Optimized velocity for a seven perforation granular charge using IBRGA = 1531 m/s

Table 6. Velocities and Burnout Conditions - Large Gun

Surface Volume Multiplier - M						
In-depth Burning Depth (D) [mm]	1	5	50	500		
0	1185	1	1185	1	1185	1
1	1185	1	1185	1	1185	1
5	1185	1	1186	1	1186	1
10	1186	1	1187	1	1181	1
15	1186	1	1186	1	1149	0.97
30	1186	1	1181	1	1017	0.66
45	1180	1	1088	0.81	881	0.44
65	1183	1	957	0.59	752	0.29

Fraction Burned = fraction propellant burned at projectile exit
Cases where fraction is less than one are highlighted
Optimized velocity for a seven perforation granular charge using IBRGA = 1074 m/s

The effects of in-depth burning on near-optimal grain configurations (2-cm initial perforation diameter) for the same maximum pressure are given in Tables 5 and 6. The calculations were performed by varying the burning rate to get a specified maximum breech pressure. It is seen that for small values of surface area per unit volume (M) that the velocity drops only a few percent with even large changes in the in-depth burning depth. For larger values of surface area per unit volume (M) the velocity still does not drop very much until all of the propellant does not burn up completely, as evidenced by the mass fraction burned at projectile exit being less than one.

Table 7. Effects on Maximum Breech Pressure - Small Gun System

Indepth Burning Depth (m)	Pressure (Mpa)		
	1	5	50
0.0	517	517	517
0.001	522	545	1039
0.005	549	742	
0.015	664	2359	

The effects of in-depth burning occurring for a designed grain with no expected in-depth burning (the burning rate of the propellant remains the same) are given in Table 7. There is a large effect on the maximum pressure for small increases in surface area in the in-depth burning volume.

The missing data in Table 7 are from cases when the pressure exceeded the limits of the equation of state.

IV. DISCUSSION

The incorporation of an in-depth burning model into the lumped parameter interior ballistic computer code was done such that the effective in-depth burning depth (D) could be varied as well as the surface area per unit volume (M). A time and a threshold pressure condition was also imposed, both of which must be exceeded, before in-depth burning commences. Also the burning rate for the in-depth burning volume may be different from the burning rate before in-depth burning starts. In all simulations reported, in-depth burning started at time zero and atmospheric pressure. During any single simulation, a constant effective in-depth burning depth and a constant surface area per unit volume were used. The burning rate for the surface in the in-depth burning volume (S_v) was the same as that before in-depth burning started. It is believed that this model, with the proper in-depth burning characteristics, will simulate, at least in direction and relative magnitude, most situations in which in-depth burning may occur (e.g., porous burning, rough burning surfaces, crack formation, and grain breakup).

The purpose of the calculations is to assess the geometric consequences of in-depth burning for a single-perforated outside- and end-inhibited monolithic grain. The calculations indicate that there are two major effects, assuming that the burning rate of the propellant can be adjusted to achieve a desired maximum breech pressure. These effects

are due to the decrease of the in-depth burning volume after its intersection with the outside of the grain and effects due to the grain's not burning out. If the burning rate is kept the same and in-depth burning occurs, then for a small increase in surface in the in-depth volume (S_V), there is a large increase in maximum breech pressure.

The interest in a large single-perforated monolithic grain which burns only on the perforation is evident when we compare the increase in velocity over that of an optimized 7-perforated granular charge. For the small gun system the velocity increase is from 1531 m/s to 1713 m/s, an increase of 11.9 percent, and for the large gun system the velocity increases from 1074 m/s to 1185 m/s, an increase of 10.3%. This large increase in velocity requires that the burning rate of the monolithic grain be two orders of magnitude larger (because of the small surface area of the grain) than the burning rate for normal propellant. This large burning rate induces a large sensitivity to small increases in burning surface area as can be seen in Table 5. This results in large increase in maximum breech pressure for small increases in the in-depth burning surface.

The effects of the in-depth volume's intersecting the outer surface of the grain and then the in-depth volume's decreasing along with its surface area (as long as burnout still occurs) result in a velocity decrease on the order of 4 percent. Even with this decrease, there would still be an increase in velocity over a standard 7-perforated granular charge.

A major drop in velocity is seen to occur (Tables 5 & 6) when the charge does not burn out completely. Burnout of the propellant does not occur because the burning rate must be lowered (to stay below a given maximum breech pressure) as surface area is increased in the in-depth burning volume. With this decreased burning rate, and for large in-depth burning depths, the surface area decreases after intersection with the outer diameter, leading to lower mass generation. This effect is similar to the slivering event in multi-perforated granular propellant.

All of these effects from in-depth burning would suggest that the use of one large single-perforated outside- and end-inhibited monolithic grain would be viable even if in-depth burning occurs, if the burning rate can be controlled and the amount (if any) of in-depth burning is reproducible and definable.

V. CONCLUSIONS

There are three major consequences if in-depth burning is occurring in a large mono-perforated outside- and end-inhibited grain

- If the grain is properly designed, then little degradation in performance accompanies in-depth burning.

- *For efficient grain design, the amount of in-depth burning must be small enough that grain burnout occurs.*
- *If the grain is designed for a given burning rate and more in-depth burning occurs than is designed for, then much larger than expected maximum breech pressures are probable.*

A simple versatile model for in-depth burning has been incorporated into a standard lumped parameter interior ballistic code.

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APPENDIX A
Listing of Program

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```

program ibrgam1
character bdfile*10,outfil*10
dimension br(10),trav(10),rp(10),tr(10),forcp(10),tempp(10),covp(
&10),grainn(10)
dimension chwp(10),rhop(10),gamap(10),nperfs(10),glenp(10),pdpi(10
&),p dpo(10),gdiap(10),dbpcp(10),alpha(10,10),beta(10,10),
&pres(10,10),tbo(10)
dimension a(4),b(4),ak(4),d(20),y(20),p(20),z(20),frac(10),surf(10
&),nbr(10),ibo(10),ipdb(10)
dimension nbrn(10)
&,betan(10,10),alphan(10,10),presn(10,10),idbs(10),td(10),pdb(10),
&dpen(10),smult(10)
real lambda,j1zp,j2zp,j3zp,j4zp
dimension chdist(5),chdiam(5),bint(4)
data idbs/0,0,0,0,0,0,0,0,0,0/
c call gettim(ihr,imin,ise,ihuns)
pi=3.141592654
write(*,15)
15 format(' input name of data file to be used as input ')
read(*,10)bdfile
10 format(a10)
open(unit=2,err=999,file=bdfile,status='old',iostat=ios)
write(*,25)
25 format(' input name of output file ')
read(*,10)outfil
open(unit=3,err=998,file=outfil,status='new')
write(3,2)bdfile
2 format(1x,' USING INPUT FILE ',a10)
read(2,*,end=20,err=30)cham,grve,aland,glr,twst,travp,igrad
if(igrad.gt.1)go to 51
write(3,55)
55 format(1x,'using Lagrange pressure gradient')
go to 52
c define chambrage assumes nchpts=number of points to define
c chamber > or = 2 < or = 5 (?),chdiam(I) defines chamber diameter
c at chdist (I) chamber distance. chdiam(nchpts) is assumed to be
c the bore diameter and chdist(i) is assumed to be 0, i.e. at the
c breech. Assumes truncated cones.
51 write(3,47,err=30)
47 format(1x,'Using chambrage pressure gradient')
read(2,*,end=20,err=30)nchpts,(chdist(I),chdiam(I),I=1,nchpts)
write(3,53,err=30)(chdist(I),chdiam(I),I=1,nchpts)
53 format(///,' chamber distance cm    chamber diameter cm',/(5x,e14
&.6,5x,e14.6))
do 54 I=1,nchpts
chdist(I)=0.01*chdist(I)
54 chdiam(I)=0.01*chdiam(I)
c calculate chamber integrals and volume
if(nchpts.gt.5) write(3,44,err=30)
44 format(1x,'use first 5 points')
if(nchpts.gt.5)nchpts=5
bore=chdiam(nchpts)
if(chdist(1).ne.0.0)write(3,45,err=30)
45 format(1x,' # points ? ')
chdist(1)=0.0
pi3=pi/3.0
b1=0.0
b2=0.0
b3=0.0

```

```

b4=0.0
points=25.0
56 points=points+points
step=chdist(nchpts)/points
zz=0.0
bint(1)=0.0
bint(3)=0.0
bint(4)=0.0
bvol=0.0
r2=0.5*chdiam(1)
k=1
j=int(points+0.5)
do 57 I=1,j
zz=zz+step
if(k.eq.nchpts-1)go to 46
do 58 I1=k,nchpts-1
if(zz.gt.chdist(I1).and. zz.lt.chdist(I1+1))go to 59
58 continue
I1=nchpts-1
59 k=I1
46 diam=(zz-chdist(k))/(chdist(k+1)-chdist(k))
diam=chdiam(k)+diam*(chdiam(k+1)-chdiam(k))
r1=0.5*diam
area=pi*(r1+r2)*(r1+r2)/4.
bvol=bvol+step*pi3*(r1*r1+r1*r2+r2*r2)
bint(1)=bint(1)+step*bvol/area
bint(3)=bint(3)+step*area*bint(1)
bint(4)=bint(4)+step*bvol*bvol/area
57 r2=r1
temp=abs(1.0-b1/bint(1))
if(abs(1.0-b3/bint(3)).gt.temp)temp=abs(1.0-b3/bint(3))
if(abs(1.0-b4/bint(4)).gt.temp)temp=abs(1.0-b4/bint(4))
if(temp.le.0.001)go to 41
b1=bint(1)
b3=bint(3)
b4=bint(4)
go to 56
41 cham=bvol*1.e6
c write(3,47,err=30)bint(1),bint(3),bint(4)
c format(1x,'bint 1 = ',e14.6,' bint 3 = ',e14.6,' bint 4 = ',e14.
c &6)
chmlen=chdist(nchpts)
52 write(3,40,err=30)cham,grve,aland,glr,twst,travp
40 format(1x,'chamber volume cm**3',e14.6,/' groove diam cm',e14.6,/
' land diam cm',e14.6,/' groove/land ratio',e14.6,/' twist turns
&/caliber ',e14.6,/' projectile travel cm',e14.6///)
cham=cham*1.e-6
grve=grve*1.e-2
aland=aland*1.e-2
travp=travp*1.e-2
read(2,*,end=20,err=30)prwt,iair,htfr,pgas
write(3,50,err=30)prwt,iair,htfr,pgas
50 format(1x,'projectile mass kg',e14.6,/' switch to calculate energ
y lost to air resistance J',i2,/' fraction of work against bore u
&sed to heat the tube',e14.6/1x,' gas pressure Pa' ,e14.6)

read(2,*,end=20,err=30)npts,(br(i),trav(i),i=1,npts)
write(3,60,err=30)npts,(br(i),trav(i),i=1,npts)
60 format(1x,'number barrel resistance points',i2,/' bore resistance
& MPa - travel cm'/(1x,e14.6,e14.6))

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        write(3,65)
        do 62 i=1,npts
          br(i)=br(i)*1.e6
          trav(i)=trav(i)*1.e-2
62      continue
65      format(1x)
       read(2,*,end=20,err=30) rcwt,nrp,(rp(i),tr(i),i=1,nrp)
       write(3,70,err=30) rcwt,nrp,(rp(i),tr(i),i=1,nrp)
70      format(1x,' mass of recoiling parts kg',e14.6,' number of recoi
& l point pairs',i2,' recoil force N',' recoil time sec',,(1x,e14
&.6,3x,e14.6))
       write(3,65)
       read(2,*,end=20,err=30) ho,tshl,cshl,twal,h1,rhocs
       write(3,75,err=30) ho,tshl,cshl,twal,h1,rhocs
75      format(1x,' free convective heat transfer coefficient w/cm**2 k',
&e14.6,' chamber wall thickness cm',e14.6,' heat capacity of st
&eel of chamber wall j/g k',e14.6,' initial temperature of chambe
&r wall k',e14.6,' heat loss coefficient',e14.6,' density of ch
&amber wall steel g/cm**3',e14.6//)
       ho=ho/1.e-4
       tshl=tshl*1.e-2
       cshl=cshl*1.e+3
       rhocs=rhocs*1.e-3/1.e-6
       read(2,*,end=20,err=30) forcig,covi,tempi,chwi,gamai
       write(3,85,err=30) forcig,covi,tempi,chwi,gamai
85      format(1x,' impetus of igniter propellant J/g',e14.6,' covolume
& of igniter cm**3/g',e14.6,' adiabatic flame temperature of igni
&ter propellant k',e14.6,' initial mass of igniter kg',e14.6,' r
&tio of specific heats for igniter',e14.6//)
       forcig=forcig*1.e+3
       covi=covi*1.e-6/1.e-3
       read(2,*,end=20,err=30) nprop
       tempi=0.0
       do 99 i=1,nprop
         read(2,*,end=20,err=30) idbs(i),forcp(i),tempp(i),covp(i),chwp(i),
&rhop(i),gamap(i),nperfs(i),glenp(i),pdpi(i),pdpo(i),gdiap(i),dbpcp
&(i),ingc
         write(3,95,err=30)i,forcp(i),tempp(i),covp(i),chwp(i)
&,rhop(i),gamap(i),nperfs(i),glenp(i),pdpi(i),pdpo(i),gdiap(i),dbpc
&p(i)
95      format(' for propellant number ',i2,' impetus of propellant J/g
&',e14.6,' adiabatic temperature of propellant K',e14.6,' covol
&ume of propellant cm**3/g',e14.6,' initial mass of propellant kg'
&,e14.6,' density of propellant g/cm**3',e14.6,' ratio of specifi
&c heats for propellant',e14.6,' number of perforations of propell
&ant',i2,' length of propellant grain cm',e14.6,' diameter of inn
&er perforation in propellant grains cm',e14.6,' diameter of outer
&perforation of propellant grains cm',e14.6,' outside diameter of
&propellant grain cm',e14.6,' distance between perf centers cm',e1
&4.6)//)
         if(INGC.ne.1)go to 191
         if(nperfs(I).ne.-1)go to 191
         chwp(I)=pi*(gdiap(I)**2-pdpo(I)**2)/4.0*glenp(i)*rhop(I)/1000.
         write(3,192)chwp(I)
192      format(1x,'propellant wt changed to ',e14.6,' kg')
191      if(idbs(i).eq.0)go to 96
       read(2,*,end=20,err=30)td(i),pdb(i),dpen(i),smult(i)
       write(3,98,err=30)td(i),pdb(i),dpen(i),smult(i)
98      format(' IN DEPTH BURNING WILL OCCUR WHEN TIME IS GREATER THAN ',e
&14.6,' MSEC',' AND PRESSURE IS GREATER THAN ',E14.6,'MPa',' INITI

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&AL DEPTH BURNT PENETRATION mm ',e14.6,/' AND INITIAL SURFACE AREA/
&UNIT VOLUME m**2/m**3 ',e14.6,/')
96  forcp(i)=forcp(i)*1.e3
    covp(i)=covp(i)*1.e-6/1.e-3
    rhop(i)=rhop(i)*1.e-3/1.e-6
    td(i)=td(i)*0.001
    pdb(i)=pdb(i)*1.e6
    dpen(i)=dpen(i)*0.001
    glenp(i)=glenp(i)*0.01
    pdpi(i)=pdpi(i)*0.01
    pdpo(i)=pdpo(i)*0.01
    gdiap(i)=gdiap(i)*0.01
    dbpcp(i)=dbpcp(i)*0.01
    tmpi=tmpi+chwp(i)
    if(nperfs(i).eq.-1)go to 91
    if(nperfs(i).eq.-11) go to 92
    call prf017(pdpo(i),pdpi(i),gdiap(i),dbpcp(i),glenp(i),
    & surf(i),frac(i),0.0,nperfs(i),u)
    go to 93
91   call mono(pdpo(i),gdiap(i),glenp(i),surf(i),frac(i),0.0,u)
    go to 93
92   call cig(gdiap(i),glenp(i),surf(i),frac(i),0.0,u)
93   grainn(i)=chwp(i)/(rhop(i)*u)
    write(3,94,err=30)i,grainn(i)
94   format(' the calculated number of grains for propellant ',i2,
    & ' is ',e14.6)
99   continue
    tmpi=tmpi+chwi
    do 97 j=1,nprop
        read(2,*,end=20,err=30)nbr(j),(alpha(j,i),beta(j,i),pres(j,i),
    &i=1,nbr(j))
        write(3,110,err=30)j,nbr(j),(alpha(j,i),beta(j,i),pres(j,i),
    &i=1,nbr(j))
110  format(1x,' for propellant ',i2,' the number of burning rate point
    &s is',i2/3x,' exponent',8x,' coefficient',10x,' pressure'/5x,'-
    &,15x,'cm/sec-mpa**ai',10x,'mpa',/(1x,e14.6,5x,e14.6,15x,e14.6))
        if(idbs(j).eq.0)go to 111
        read(2,*,end=20,err=30)nbrn(j),(alphan(j,i),betan(j,i),presn(j,i),
    &i=1,nbrn(j))
        write(3,116,err=30)nbrn(j),(alphan(j,i),betan(j,i),presn(j,i),i=1,
    &nbrn(j))
116  format(' THE INTERIOR BURNING SURFACE FOR IN-DEPTH BURNING WILL RE
    &GRESS ACCORDING TO '/' number of burning rate points',i2/3x,' expo
    &nent',8x,' coefficient',10x,' pressure'/5x,'-',15x,'cm/sec-mpa**a
    &i',10x,'mpa',/(1x,e14.6,5x,e14.6,15x,e14.6))
111  do 112 i=1,nbr(j)
        beta(j,i)=beta(j,i)*1.e-2
        betan(j,i)=betan(j,i)*1.e-2
        pres(j,i)=pres(j,i)*1.e6
        presn(j,i)=presn(j,i)*1.e6
112  continue
97   continue
        write(3,65)
        read(2,*,end=20,err=30)deltat,deltap,tstop
        write(3,120,err=30)deltat,deltap,tstop
120  format(1x,'time increment msec',e14.6,' print increment msec',e14
    &.6/1x,'time to stop calculation msec ',e14.6)
        write(*,130)
        deltat=deltat*0.001
        deltap=deltap*0.001

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130   tstop=tstop*.001
      format(1x,'normal end')
      if(igrad.gt.1)go to 131
      bore=(glr*grve*grve+aland*aland)/(glr+1.)
      bore=sqrt(bore)
131   areab=pi*bore*bore/4.
      lambda=1./((13.2+4.*log10(100.*bore))**2)
      pmaxm=0.0
      pmaxbr=0.0
      pmaxba=0.0
      tpmaxm=0.0
      tpmaxbr=0.0
      tpmaxba=0.0
      tpmax=0.0
      a(1)=0.5
      a(2)=1.-sqrt(2.)/2.
      a(3)=1.+sqrt(2.)/2.
      a(4)=1./6.
      b(1)=2.
      b(2)=1.
      b(3)=1.
      b(4)=2.
      ak(1)=0.5
      ak(2)=a(2)
      ak(3)=a(3)
      ak(4)=0.5
      vp0=0.0
      tr0=0.0
      tcw=0.0
      ipdbm=0
      ipdbc=0
      do 5 i=1,nprop
      ipdb(i)=0
      ibo(i)=0
      tbo(i)=0
5     vp0=chwp(i)/rhop(i)+vp0
      volgi=cham-vp0-chwi*covi
      pmean=forcig*chwi/volgi
      volg=volgi
      volgi=volgi+vp0
      wallt=twal
      ptime=0.0
      ibrp=8
      IMF=IBRP+NPROP
      z(3)=1.
      y(3)=0.
      ngrain=0.
      nde=ibrp+nprop+NPROP
      write(3,132)areab,pmean,vp0,volgi
132   format(1x,'area bore m^2 ',e16.6,', pressure from ign pa',e16.6,/
      &1x,' volume of unburnt prop m^3 ',e16.6,', init cham vol-cov ign m
      &^3 ',e16.6)
      write(3,6)
6     format(1x,'    time        acc        vel        dis        mpress
      &    pbase      pbrch      ')
      iswl=0
19   continue
      do 11 J=1,4
c     FIND BARREL RESISTANCE
      do 201 k=2,npts

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if(y(2)+y(7).ge.trav(k)) go to 201
go to 203
201 continue
k=npts
203 resp=(trav(k)-y(2)-y(7))/(trav(k)-trav(k-1))
resp=br(k)-resp*(br(k)-br(k-1))
c FIND MASS FRACTION BURNING RATE
do 211 k=1,nprop
if(ibo(k).eq.1)goto211
if(nperfs(k).eq.-1)go to 71
if(nperfs(k).eq.-11)go to 72
go to 73
71 continue
if(idbs(k).eq.0)go to 74
if(td(k).gt.t) go to 74
if(ipdb(k).eq.1) go to 76
if(pdb(k).gt.pmean)go to 74
ipdb(k)=1
76 pddb=sqrt(gdiap(k)**2-4.* (chwp(k)-y(imf+k))/rhop(k)/grainn(k)/pi/
&glenp(k))
distsb=(pddb-pdpo(k))/2.
call mono(pdpo(k),gdiap(k),glenp(k),surf(k),frac(k),distsb,u)
if(dpen(k).gt.(gdiap(k)-pddb)/2.)dpen(k)=(gdiap(k)-pddb)/2.
sa=(1.0+dpen(k)/pddb)
surfsb=surf(k)*(sa)*dpen(k)*smult(k) +
& surf(k)
z(imf+k)=grainn(k)*rhop(k)*surfsb*z(ibrp+k)
c write(3,204)pddb,distsb,dpen(k),surfsb,surf(k),sa
c204 format(1x,' perf diameter during in-depth burning',e14.6 /' distan
c &ce burnt into grain perf ',e14.6/' depth of penetration',e14.6,' t
c &total surface',e14.6/' surface of perf',e14.6,' surface multiplier'
c &,e14.6)
if(surf(k).gt.1.e-10) go to 211
ibo(k)=1
tbo(k)=y(3)
go to 211
74 call mono(pdpo(k),gdiap(k),glenp(k),surf(k),frac(k),y(ibrp+k),u)
z(imf+k)=grainn(k)*rhop(k)*surf(k)*z(ibrp+k)
c write(3,204)pddb,distsb,dpen(k),surfsb,surf(k),sa
if(surf(k).gt.1.e-10) go to 211
ibo(k)=1
tbo(k)=y(3)
go to 211
72 continue
if(idbs(k).eq.0)go to 77
if(td(k).lt.y(3)) go to 77
if(ipdb(k).eq.1) go to 78
if(pdb(k).lt.pmean)go to 77
ipdb(k)=1
78 dblnth=(chwp(k)-y(imf+k))*4./gdiap(k)/gdiap(k)/pi/rhop(k)
distsb= glenp(k)-dbl nth
call cig(gdiap(k),glenp(k),surf(k),frac(k),distsb,u)
if(dpen(k).gt. dbl nth)dpen(k)=dbl nth
surfsb=surf(k)*dpen(k)*smult(k) +
& surf(k)
z(imf+k)=grainn(k)*rhop(k)*surfsb*z(ibrp+k)
if(surf(k).gt.1.e-10) go to 211
ibo(k)=1
tbo(k)=y(3)
go to 211

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77    call cig(gdiap(k),glenp(k),surf(k),frac(k),y(ibrp+k),u)
z(imf+k)=grainn(k)*rhop(k)*surf(k)*z(ibrp+k)
if(surf(k).lt.1.e-10) ibo(k)=1
go to 211
73    call prf017(pdpo(k),pdpi(k),gdiap(k),dbpcp(k),glenp(k),surf(k),fra
&c(k),y(ibrp+k),nperfs(k),u)
Z(IMF+K)=GRAINN(K)*RHOP(K)*SURF(K)*Z(IBRP+K)
if(surf(k).gt.1.e-10) go to 211
ibo(k)=1
tbo(k)=y(3)
211  continue
c   ENERGY LOSS TO PROJECTILE TRANSLATION
elpt=prwt*y(1)*y(1)/2.
c   ENERGY LOSS DUE TO PROJECTILE ROTATION
elpr=pi*pi*prwt*y(1)*y(1)/4.*twst*twst
c   ENERGY LOSS DUE TO GAS AND PROPELLANT MOTION
if(igrad.le.1)go to 214
pt=y(2)+y(7)
vzp=bvol+areab*pt
j4zp=bint(4)+((bvol+areab*pt)**3-bvol**3)/3./areab/areab
elgpm=ttmpi*y(1)*y(1)*areab*areab*j4zp/2./vzp/vzp/vzp
go to 216
214  elgpm=ttmpi*y(1)*y(1)/6.
c   ENERGY LOSS FROM BORE RESISTANCE
216  elbr=y(4)
z(4)=areab*resp*y(1)
c   ENERGY LOSS DUE TO RECOIL
elrc=rcwt*y(6)*y(6)/2.
c   ENERGY LOSS DUE TO HEAT LOSS
areaw=cham/areab*pi*bore+2.*areab+pi*bore*(y(2)+y(7))
avden=0.0
avc=0.0
avcp=0.0
z18=0
z19=0
do 213 k=1,nprop
z18=forcp(k)*gamap(k)*Y(IMF+K)/(gamap(k)-1.)/tempp(k)+z18
z19=Y(IMF+K)+z19
avden=avden+Y(IMF+K)
213  continue
avcp=(z18+forcig*gamai*chwi/(gamai-1.)/tempi)/(z19+chwi)
avden=(avden+chwi)/(volg+covl)
avvel=.5*y(1)
htns=lambda*avcp*avden*avvel+ho
z(5)=areaw*htns*(tgas-wallt)*hl
elht=y(5)
wallt=(elht+htfr*elbr)/cshl/rhocs/areaw/tshl+twal
c   write(3,*) lambda,avcp,avden,avvel,ho,areaw,htns,tgas,wallt,hl,z(5)
c   &,elht
c   ENERGY LOSS DUE TO AIR RESISTANCE
air=iair
z(8)=y(1)*pgas*air
elar=areab*y(8)
c   RECOIL
z(6)=0.0
if(pbrch.le.rp(1)/areab)go to 221
rfor=rp(2)
if(y(3)-tr0.ge.tr(2))go to 222
rfor=(tr(2)-(y(3)-tr0))/(tr(2)-tr(1))
rfor=rp(2)-rfor*(rp(2)-rp(1))

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222 z(6)=areab/rcwt*(pbrch-rfor/areab-resp).
    if(y(6).lt.0.0)y(6)=0.0
    z(7)=y(6)
    goto 223
221 tr0=y(3)
223 continue
c CALCULATE GAS TEMPERATURE
eprop=0.0
rprop=0.0
do 231 k=1,nprop
    eprop=eprop+forcp(k)*Y(IMF+K)/(gamap(k)-1.)
    rprop=rprop+forcp(k)*Y(IMF+K)/(gamap(k)-1.)/tempp(k)
231 continue
tenergy=elpt+elpr+elgpm+elbr+elrc+elht+elar
tgas=(eprop+forcig*chwi/(gamai-1.)-elpt-elpr-elgpm-elbr-elrc-elht
&-elar)/(rprop+forcig*chwi/(gamai-1.)/tempi)
c FIND FREE VOLUME
v1=0.0
covl=0.0
do 241 k=1,nprop
    v1=(CHWP(K)-Y(IMF+K))/RHOP(K)+V1
    covl=covl+covp(k)*Y(IMF+K)
241 continue
fwrl=volgi+areab*(y(2)+y(7))-v1
if(covl.le.fwrl)go to 194
write(3,193)
193 format(1x,'mass prop*covolume gt free volume')
stop
194 volg=volgi+areab*(y(2)+y(7))-v1-covl
c CALCULATE MEAN PRESSURE
r1=0.0
do 251 k=1,nprop
    r1=r1+forcp(k)*Y(IMF+K)/tempp(k)
251 continue
pmean=tgas/volg*(r1+forcig*chwi/tempi)
259 resp=resp+pgas*air
if(igrad.le.1)go to 252
if(iswl.ne.0)go to 253
pbase=pmean
pbrch=pmean
if(pbase.gt.resp+1.)iswl=1
go to 257
c USE CHAMBRAGE PRESSURE GRADIENT EQUATION
253 j1zp=bint(1)+(bvol*pt+areab/2.*pt*pt)/areab
j2zp=(bvol+areab*pt)**2/areab/areab
j3zp=bint(3)+areab*bint(1)*pt+bvol*pt*pt/2.+areab*pt*pt*pt/6.
a2t=-tmpi*areab*areab/prwt/vzp/vzp
alf=1.-a2t*j1zp
a1t=tmpi*areab*(areab*y(1)*y(1)/vzp+areab*resp/prwt)/vzp/vzp
bt=-tmpi*y(1)*y(1)*areab*areab/2./vzp/vzp/vzp
bata=-a1t*j1zp-bt*j2zp
gamma=alf+a2t*j3zp/vzp
delta=bata+a1t*j3zp/vzp+bt*j4zp/vzp
c calculate base pressure
pbase=(pmean-delta)/gamma
c calculate breech pressure
pbrch=alf*pbase+bata
go to 254
c USE LAGRANGE PRESSURE GRADIENT EQUATION
252 if(iswl.ne.0)go to 256

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if(pmean.lt.resp) resp=pmean
c CALCULATE BASE PRESSURE
256 pbase=(pmean+tmpi*resp/3./prwt)/(1.+tmpi/3./prwt)
if(pbase.gt.resp+1.) iswl=1
c CALCULATE BREECH PESSURE
pbrch=pbase+tmpi/2./prwt*(pbase-resp)
c CALCULATE PROJECTILE ACCELERATION
254 z(1)=areab*(pbase-resp)/prwt
if(z(1).lt.0.0)go to 257
go to 258
257 if(iswl.eq.0)z(1)=0.0
258 if(y(1).lt.0.0)y(1)=0.0
z(2)=y(1)
c GET BURNING RATE
do 264 m=1,nprop
z(ibrp+m)=0.0
if(ibo(m).eq.1) goto 264
if(ipdb(m).eq.1) go to 266
do 262 k=1,nbr(m)
if(pmean.gt.pres(m,k))go to 262
go to 263
262 continue
k=nbr(m)
263 z(ibrp+m)=beta(m,k)*(pmean*1.e-6)**alpha(m,k)
go to 264
266 do 267 k=1,nbrn(m)
if(pmean.gt.presn(m,k))go to 267
go to 268
267 continue
k=nbrn(m)
268 z(ibrp+m)=betan(m,k)*(pmean*1.e-6)**alphan(m,k)
264 continue
do 21 i=1,nde
d(i)=(z(i)-b(j)*p(i))*a(j)
y(i)=deltat*d(i)+y(i)
p(i)=3.*d(i)-ak(j)*z(i)+p(i)
21 continue
11 continue
t=t+deltat
if(pmaxm.gt.pmean)go to 281
pmaxm=pmean
tpmaxm=y(3)
281 if(pmaxba.gt.pbase)go to 282
pmaxba=pbase
tpmaxba=y(3)
282 if(pmaxbr.gt.pbrch)go to 283
pmaxbr=pbrch
tpmaxbr=y(3)
283 continue
if(y(3).lt.ptime)go to 272
ptime=ptime+deltap
write(3,7)y(3),z(1),y(1),y(2),pmean,pbase,pbrch
7 format(1x,7e11.4)
316 format(1x)
272 continue
if(t.gt.tstop)goto 200
if(y(2).gt.travp)go to 200
rmvelo=y(1)
tmvelo=y(3)
disto=y(2)

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      go to 19
200  write(3,311)t,y(3)
311  format(1x,' deltat t', e14.6, ' intg t',e14.6)
      write(3,312)pmaxm,tpmaxm
312  format(1x,'pmaxm Pa ',e14.6,' time at pmaxm sec ',e14.6)
      write(3,313)pmaxba,tpmaxba
313  format(1x,'pmaxba Pa ',e14.6,' time at pmaxba sec ',e14.6)
      write(3,314)pmaxbr,tpmaxbr
314  format(1x,'pmaxbr Pa ',e14.6,' time at pmaxbr sec ',e14.6)
      if(y(2).le.travp)go to 303
      dfrac=(travp-disto)/(y(2)-disto)
      rmvel=(y(1)-rmvelo)*dfrac+rmvelo
      tmvel=(y(3)-tmvelo)*dfrac+tmvelo
      write(3,318)rmvel,tmvel
318  format(1x,'muzzle velocity m/s ',e14.6,' time of muzzle velocity s
      &ec ',e14.6)
      goto 319
303  write(3,327)y(1),y(3)
327  format(1x,'velocity of projectile m/s ',e14.6,' at this time msec
      &',e14.6)
319  efi=chwi*forcig/(gamai-1.)
      efp=0.0
      do 315 i=1,nprop
      efp=efp+chwp(i)*forcp(i)/(gamap(i)-1.0)
315  continue
      tenerg=efi+efp
      write(3,317)tenerg
317  format(1x,'total initial energy available J = ',e14.6)
      tengas=chwi*forcig*tgas/(gamai-1.)/tempi
      do 135 i=1,nprop
      tengas=(Y(IMF+I)*forcp(i)*tgas/tempp(i)/(gamap(i)-1.))+teng
      &as
      write(3,137)i,frac(i),tbo(i)
137  format(' FOR PROPELLANT ',i2,' MASS FRAC BURNT IS',e14.6,' AT TIME
      & ',e14.6)
135  continue
      write(3,136)tengas
136  format(1x,'total energy remaining in gas J= ',e14.6)
      write(3,320)elpt
320  format(1x,'energy loss from projectile translation J= ',e14.6)
      write(3,321)elpr
321  format(1x,'energy loss from projectile rotation J= ',e14.6)
      write(3,322)elgpm
322  format(1x,'energy lost to gas and propellant motion J= ',e14.6)
      write(3,323)elbr
323  format(1x,'energy lost to bore resistance J= ',e14.6)
      write(3,324)elrc
324  format(1x,'energy lost to recoil J= ',e14.6)
      write(3,325)elht
325  format(1x,'energy loss from heat transfer J= ',e14.6)
      write(3,326)elar
326  format(1x,'energy lost to air resistance J= ',e14.6)
c   call gettim(ihro,imino,iseco,ihunso)
c   time=(ihro-ihr)*3600.+(imino-imin)*60.+(iseco-isec)+(ihunso-ihuns)
c   &/100.
c   write(3,*)time
      stop
20   write(*,140)
140  format(1x,'end of file encounter')
      stop

```

```

30  write(*,150)
999 continue
998 continue
150 format(1x,'read or write error')
stop
end
SUBROUTINE PRF017(P,P1,D,D1,L,SURF,MASSF,X,NP,u)
IMPLICIT REAL*4(A-Z)

C
C P=OUTER PERF DIA
C P1=INNER PERF DIA
C D=OUTER DIA
C D1=DISTANCE BETWEEN PERF CENTRES
C L=GRAIN LENGTH
C NP=NUMBER OF PERFS
C
C SURF=OUTPUT SURFACE AREA
C MASSF=OUTPUT MASS FRACTION OF PROPELLANT BURNER
C
C W=WEB BETWEEN OUTER PERFS
C W0=OUTER WEB
C W1=WEB BETWEEN OUTER AND INNEP. PERFS
C W4=MINIMUM WEB
C U=INITIAL VOLUME OF 1 GRAIN
C
C INTEGER ITYM,NP
DATA PI,SQRT3/3.141592654,1.732050808/,ITYM/0/
DATA HAFPI,PIFOR,TWOPI/1.570796327,.785398164,6.283185308/
C
IF(ITYM.GT.0)GO TO 10
P1SQ=P1*P1
D1SQ=D1*D1
PSQ=P*P
DSQ=D*D
D1SQ3=D1*SQRT3
D2SQ3=D1SQ*SQRT3
IF(NP.EQ.0)GO TO 2000
IF(NP.EQ.1)GO TO 3000
IF(NP.NE.7)GO TO 60
IF(P1.GT.(P+D1*(SQRT3-1))) GO TO 60
IF(D.GE.D1*(SQRT3+1.)-P)GO TO 130
60 WRITE(6,90)
90 FORMAT(1X,'UNACCEPTABLE GRANULATION')
STOP
130 W=D1-P
IF(W.LT.0)GO TO 60
W0=(D-P-2.*D1)/2.
IF(W0.LT.0.)GO TO 60
W1=(2.*D1-P-P1)/2.
IF(W1.LT.0.)GO TO 60
X1=(P1SQ-PSQ+4.*D1SQ-2.*P1*D1SQ3)/4./(D1SQ3+P-P1)
X2=(4.*D1SQ+D*D-2.*D*D1SQ3-PSQ)/4./(-D1SQ3+P+D)
A=PI*L*(D+P1+6.*P)+HAFPI*(DSQ-P1SQ-6.*PSQ)
U=PI*L/4.**(DSQ-P1SQ-6.*PSQ)
W4=AMIN1(W,W0,W1)
10 MASSF=0.
TWOX=X+X
XSQ=X*X
P1P2X=P1+TWOX
PP2X=P+TWOX

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```

DM2X=D-TWOX
LM2X=L-TWOX
P12XSQ=P1P2X*P1P2X
PP2XSQ=PP2X*PP2X
DM2XSQ=DM2X*DM2X
IF(NP.EQ.0)GO TO 2000
IF(NP.EQ.1)GO TO 3000
IF(LM2X.GT.0)GO TO 340
SURF=0.
V=0.
GO TO 850
340 S0=PI*LM2X*(D+P1+6.*P+12.*X)+HAFPI*(DM2X*DM2X
1 -P1P2X*P1P2X-6.*PP2X*PP2X)
V0=PIFOR*LM2X*(DM2X*DM2X-P1P2X*P1P2X-6.*PP2X*PP2X)
IF(X.GT.W4/2.)GO TO 360
MASSF=-TWOX/L/(DSQ-P1SQ-6.*PSQ)
MASSF=MASSF*(24.*XSQ+(24.*P+4.*P1+4.*D-12.*L)*X+P1SQ
1 +6.*PSQ-2.*L*D-2.*P1*L-12.*L*P-DSQ)
SURF=S0
RETURN
360 IF(X.GT.W '2.)GO TO 390
F2=0.
L2=0.
A3=0.
A4=0.
GO TO 460
390 Z=(2.*D1+P+P1+4.*X)/4.
B3=((P1-P)*(P1+P+4.*X)+4.*D1SQ)/4./D1/P1P2X
A3=ATAN(SQRT(1.-B3*B3)/B3)
B4=((P-P1)*(P+P1+4.*X)+4.*D1SQ)/4./D1/PP2X
A4=ATAN(SQRT(1.-B4*B4)/B4)
F2=A3/4.*P12XSQ+A4/4.*PP2XSQ
1 -SQRT(Z*(Z-D1)*(2.*L-P-TWOX)*(2.*Z-P1-TWOX))
L2=LM2X*(A4*PP2X+A3*P1P2X)
460 IF(X.GT.W/2.)GO TO 490
F3=0.
L3=0.
A5=0.
GO TO 530
490 B5=D1/PP2X
A5=ATAN(SQRT(1.-B5*B5)/B5)
F3=(A5*PP2XSQ-D1*SQRT(PP2XSQ-D1SQ))/2.
L3=2.*A5*LM2X*PP2X
530 IF(X.GT.W0/2.)GO TO 560
F1=0.
L1=0.
A1=0.
A2=0.
GO TO 650
560 Y=(2.*D1+P+D)/4.
B1=((D+P)*(D-P-4.*X)-4.*D1SQ)/4./D1/PP2X
A1=ATAN(SQRT(1.-B1*B1)/B1)
IF(A1.GT.0.)GO TO 610
A1=PI+A1
610 B2=((D+P)*(D-P-4.*X)+4.*D1SQ)/4./D1/DM2X
A2=ATAN(SQRT(1.-B2*B2)/B2)
F1=A1/4.*PP2XSQ-A2/4.*DM2XSQ+SQRT(Y*(Y-D1)
1 *(2.*Y-P-TWOX)*(2.*Y-D+TWOX))
L1=LM2X*(A1*PP2X+A2*DM2X)
650 IF(X.GT.W/2.)GO TO 690

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SURF=S0+12.* (F1+F2+F3)-6.* (L1+L2+L3)
V=V0+6.* (F1+F2+F3)*LM2X
GO TO 850
690 IF(X.LT.X1) GO TO 730
S1=0.0
V1=0.0
GO TO 760
730 S1=3.*D2SQ3-PI*PP2XSQ-HAFPI*P12XSQ
$ +6.*F3+12.*F2
S1=S1+LM2X*(2.* (PI-3.*A5-3.*A4)*PP2X+(PI-6.*A3)
$ *P1P2X)
V1=LM2X/2.* (3.*D2SQ3-PI*PP2XSQ
$ -HAFPI*P12XSQ+6.*F3+12.*F2)
760 IF(X.LT.X2) GO TO 800
S2=0.0
V2=0.0
GO TO 830
800 S2=HAFPI*DM2XSQ-3.*D2SQ3-TWOPI*PP2XSQ
$ +12.*F1+6.*F3
S2=S2+LM2X*((PI-6.*A2)*DM2X+2.* (TWOPI-3.*A1-3.*A5)
$ *PP2X)
V2=LM2X/2.* (HAFPI*DM2XSQ-3.*D2SQ3-TWOPI
$ *PP2XSQ+12.*F1+6.*F3)
830 SURF=S1+S2
V=V1+V2
850 MASSF=1.-V/U
RETURN

C
C ZERO PERF CALCULATIONS START HERE.
C
2000 if(d-2*x.le.0.0) go to 2001
twox=x+x
xsq=x*x
MASSF=TWOX*(DSQ+2.*L*D-4.*X*D-TWOX*L+4.*XSQ)/(DSQ*L)
u=dsq*l*pi/4.
SURF=PI*(DSQ/2.-4.*D*X-TWOX*L+D*L+6.*XSQ)
RETURN
2001 surf=0.0
massf=1.0
u=dsq*l*pi/4.
return

C
C ONE PERF CALCULATIONS START HERE.
C
3000 if(d-p-4.*x.le.0.0) goto 3001
twox=x+x
MASSF=TWOX*(DSQ+2.*L*D-4.*X*D-PSQ+2.*P*L-4.*P*X)
$ /(DSQ*L-PSQ*L)
u=dsq*l*pi/4.-psq*l*pi/4.
SURF=PI*(DSQ/2.-4.*D*X-4.*X*P+D*L+P*L-PSQ/2.)
RETURN
3001 surf=0.0
massf=1.0
u=dsq*l*pi/4.-psq*l*pi/4.
return
END
SUBROUTINE MONO(PD, GD, GL, SURF, FRAC, X, VOL0)
DATA ITYM/0/, PI/3.141592654/
C
C PD = PERF DIAMETER

```

```

C GD = GRAIN DIAMETER
C GL = GRAIN LENGTH
C SURF = INSTANTANEOUS SURFACE AREA
C FRAC = MASS FRACTION BURNT
C VOL = INSTANTANEOUS VOLUME REMAINING
C X = DEPTH BURNT
C VOLO = INITIAL VOLUME
C ASSUMES END AND LATERAL SURFACES UNLIMITED
C
      VOLO=PI*(GD*GD/4.-PD*PD/4.)*GL
      SURF=PI*PD*GL
      FRAC=0.0
      IF(ITYM.NE.0)GO TO 10
      ITYM=1
      RETURN
10     IF(X.GE.(GD-PD)/2.)GO TO 20
      IF(X.GE.GL/2.)GO TO 20
      VOL=PI*(GD*GD/4.-(PD+2.*X)**2/4.)*GL
      FRAC=1.-VOL/VOLO
      SURF=PI*(PD+2.*X)*GL
      RETURN
C
20     BURNOUT
      FRAC=1.0
      SURF=0.0
      RETURN
      END
C
      SUBROUTINE CIG(GD,GL,SURF,FRAC,X,VOLO)
      DATA ITYM/0/,PI/3.141592654/
C
C GD = GRAIN DIAMETER
C GL = GRAIN LENGTH
C SURF = INSTANTANEOUS SURF (CONSTANT)
C VOL = INSTANTANEOUS VOLUME REMAINING
C FRAC = FRACTION OF PROPELLENT BURNT
C X = DEPTH BURNT
C VOLO = INITIAL VOLUME
C
C ASSUMES BURNS ON ONE END SURFACE ONLY
C
      VOLO=PI*GD*GD/4.*GL
      SURF=PI*GD*GD/4.
      FRAC=0.0
      IF(ITYM.NE.0)GO TO 10
      ITYM=1
      RETURN
10     IF(X.GE.GL)GO TO 20
      VOL=PI*GD*GD/4.*(GL-X)
      FRAC=1.-VOL/VOLO
      RETURN
C
20     BURNOUT
      FRAC=1.0
      SURF=0.0
      RETURN
      END

```

APPENDIX B
Listing of Input Data
IBM1

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9832.2364 12.7 12.7 1.0 0.0 457.2 1
9.796 0 0.0 0.0
5 0.0 0.0 0.0 .6 0.0 1.3 0.0 300. 0. 457.
1.e20 2 3.0e+4 0.0 8.0e+5 0.2
.001135 .01143 .46028 273. 1. 7.8612
84.5535 .9755 294. .004712 1.4
1
1 1160. 3141. 1.12 11.3557 1.53 1.23 -1 50. 0. 9.36 15. .0 1
0.0 .1 7. 0.
1 1.0 2.69 689.476
1 1.0 2.69 689.476
.005 .05 30.

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APPENDIX C
Listing of Output

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USING INPUT FILE ibm1
using Lagrange pressure gradient
chamber volume cm^{**3} 0.983224E+04
groove diam cm 0.127000E+02
land diam cm 0.127000E+02
groove/land ratio 0.100000E+01
twist turns/caliber 0.000000E+00
projectile travel cm 0.457200E+03

projectile mass kg 0.979600E+01
switch to calculate energy lost to air resistance J 0
fraction of work against bore used to heat the tube 0.000000E+00
gas pressure Pa 0.000000E+00
number barrel resistance points 5
bore resistance MPa - travel cm
0.000000E+00 0.000000E+00
0.000000E+00 0.600000E+00
0.000000E+00 0.130000E+01
0.000000E+00 0.300000E+03
0.000000E+00 0.457000E+03

mass of recoiling parts kg 0.100000E+21
number of recoil point pairs 2
recoil force N recoil time sec
0.300000E+05 0.000000E+00
0.800000E+06 0.200000E+00

free convective heat transfer coefficient w/cm^{**2} k 0.113500E-02
chamber wall thickness cm 0.114300E-01
heat capacity of steel of chamber wall j/g k 0.460280E+00
initial temperature of chamber wall k 0.273000E+03
heat loss coefficient 0.100000E+01
density of chamber wall steel g/cm^{**3} 0.786120E+01

impetus of igniter propellant J/g 0.845535E+02
covolume of igniter cm^{**3}/g 0.975500E+00
adiabatic flame temperature of igniter propellant k 0.294000E+03
initial mass of igniter kg 0.471200E-02
ratio of specific heats for igniter 0.140000E+01

for propellant number 1
impetus of propellant J/g 0.116000E+04
adiabatic temperature of propellant K 0.314100E+04
covolume of propellant cm^{**3}/g 0.112000E+01
initial mass of propellant kg 0.113557E+02
density of propellant g/cm^{**3} 0.153000E+01
ratio of specific heats for propellant 0.123000E+01
number of perforations of propellant-1
length of propellant grain cm 0.500000E+02
diameter of inner perforation in propellant grains cm 0.000000E+00
diameter of outerperforation of propellant grains cm 0.936000E+01
outside diameter of propellant grain cm 0.150000E+02
distance between perf centers cm 0.000000E+00

propellant wt changed to 0.825482E+01 kg
 IN DEPTH BURNING WILL OCCUR WHEN TIME IS GREATER THAN 0.000000E+00 MSEC
 AND PRESSURE IS GREATER THAN 0.100000E+00 MPa
 INITIAL DEPTH BURNT PENETRATION mm 0.700000E+01
 AND INITIAL SURFACE AREA/UNIT VOLUME m**2/m**3 0.000000E+00

the calculated number of grains for propellant 1 is 0.100000E+01
 for propellant 1 the number of burning rate points is 1

exponent	coefficient	pressure
-	cm/sec-mpa**ai	mpa
0.100000E+01	0.269000E+01	0.689476E+03

THE INTERIOR BURNING SURFACE FOR IN-DEPTH BURNING WILL REGRESS ACCORDING TO
 number of burning rate points 1

exponent	coefficient	pressure
-	cm/sec-mpa**ai	mpa
0.100000E+01	0.269000E+01	0.689476E+03

time increment msec 0.500000E-02 print increment msec 0.500000E-01

time to stop calculation msec 0.300000E+02

area bore m^2 0.126677E-01 pressure from ign pa 0.898886E+05

volume of unburnt prop m^3 0.539531E-02 init cham vol-cov ign m ^3 0.9

time	acc	vel	dis	mpress	pbase	pbrch
0.5000E-05	0.9194E+02	0.4557E-03	0.1137E-08	0.9108E+05	0.7110E+05	0.1011E+06
0.5500E-04	0.1046E+03	0.5358E-02	0.1438E-06	0.1036E+06	0.8089E+05	0.1150E+06
0.1050E-03	0.1191E+03	0.1094E-01	0.5483E-06	0.1180E+06	0.9209E+05	0.1309E+06
0.1550E-03	0.1354E+03	0.1730E-01	0.1251E-05	0.1341E+06	0.1047E+06	0.1488E+06
0.2050E-03	0.1536E+03	0.2451E-01	0.2292E-05	0.1521E+06	0.1188E+06	0.1688E+06
0.2550E-03	0.1739E+03	0.3269E-01	0.3718E-05	0.1723E+06	0.1345E+06	0.1912E+06
0.3050E-03	0.1966E+03	0.4194E-01	0.5579E-05	0.1947E+06	0.1520E+06	0.2161E+06
0.3550E-03	0.2217E+03	0.5238E-01	0.7932E-05	0.2196E+06	0.1714E+06	0.2437E+06
0.4050E-03	0.2495E+03	0.6415E-01	0.1084E-04	0.2471E+06	0.1929E+06	0.2742E+06
0.4550E-03	0.2801E+03	0.7737E-01	0.1437E-04	0.2775E+06	0.2166E+06	0.3079E+06
0.5050E-03	0.3138E+03	0.9221E-01	0.1860E-04	0.3108E+06	0.2426E+06	0.3449E+06
0.5550E-03	0.3506E+03	0.1088E+00	0.2362E-04	0.3474E+06	0.2712E+06	0.3855E+06
0.6050E-03	0.3909E+03	0.1273E+00	0.2952E-04	0.3873E+06	0.3023E+06	0.4298E+06
0.6550E-03	0.4349E+03	0.1480E+00	0.3639E-04	0.4308E+06	0.3363E+06	0.4781E+06
0.7050E-03	0.4826E+03	0.1709E+00	0.4435E-04	0.4781E+06	0.3732E+06	0.5306E+06
0.7550E-03	0.5344E+03	0.1963E+00	0.5352E-04	0.5294E+06	0.4133E+06	0.5875E+06
0.8050E-03	0.5906E+03	0.2244E+00	0.6402E-04	0.5850E+06	0.4567E+06	0.6492E+06
0.8550E-03	0.6513E+03	0.2554E+00	0.7601E-04	0.6452E+06	0.5036E+06	0.7159E+06
0.9050E-03	0.7168E+03	0.2896E+00	0.8962E-04	0.7101E+06	0.5543E+06	0.7880E+06
0.9550E-03	0.7876E+03	0.3272E+00	0.1050E-03	0.7802E+06	0.6090E+06	0.8658E+06
0.1005E-02	0.8639E+03	0.3684E+00	0.1224E-03	0.8558E+06	0.6681E+06	0.9497E+06
0.1055E-02	0.9462E+03	0.4137E+00	0.1419E-03	0.9373E+06	0.7317E+06	0.1040E+07
0.1105E-02	0.1035E+04	0.4632E+00	0.1638E-03	0.1025E+07	0.8002E+06	0.1138E+07
0.1155E-02	0.1130E+04	0.5173E+00	0.1883E-03	0.1120E+07	0.8741E+06	0.1243E+07
0.1205E-02	0.1233E+04	0.5763E+00	0.2156E-03	0.1222E+07	0.9537E+06	0.1356E+07
0.1255E-02	0.1344E+04	0.6407E+00	0.2460E-03	0.1332E+07	0.1040E+07	0.1478E+07
0.1305E-02	0.1464E+04	0.7109E+00	0.2798E-03	0.1450E+07	0.1132E+07	0.1609E+07
0.1355E-02	0.1593E+04	0.7873E+00	0.3172E-03	0.1578E+07	0.1232E+07	0.1751E+07
0.1405E-02	0.1732E+04	0.8703E+00	0.3586E-03	0.1716E+07	0.1339E+07	0.1904E+07
0.1455E-02	0.1882E+04	0.9606E+00	0.4044E-03	0.1864E+07	0.1455E+07	0.2069E+07
0.1505E-02	0.2044E+04	0.1059E+01	0.4548E-03	0.2025E+07	0.1581E+07	0.2247E+07
0.1555E-02	0.2219E+04	0.1165E+01	0.5104E-03	0.2198E+07	0.1716E+07	0.2439E+07
0.1605E-02	0.2407E+04	0.1281E+01	0.5715E-03	0.2385E+07	0.1861E+07	0.2646E+07
0.1655E-02	0.2611E+04	0.1406E+01	0.6386E-03	0.2586E+07	0.2019E+07	0.2870E+07
0.1705E-02	0.2831E+04	0.1542E+01	0.7123E-03	0.2804E+07	0.2189E+07	0.3112E+07
0.1755E-02	0.3068E+04	0.1690E+01	0.7930E-03	0.3039E+07	0.2373E+07	0.3373E+07
0.1805E-02	0.3325E+04	0.1849E+01	0.8815E-03	0.3294E+07	0.2571E+07	0.3655E+07
0.1855E-02	0.3602E+04	0.2022E+01	0.9782E-03	0.3568E+07	0.2785E+07	0.3960E+07

0.1905E-02	0.3901E+04	0.2210E+01	0.1084E-02	0.3865E+07	0.3017E+07	0.4289E+07
0.1955E-02	0.4225E+04	0.2413E+01	0.1199E-02	0.4185E+07	0.3267E+07	0.4645E+07
0.2005E-02	0.4575E+04	0.2633E+01	0.1326E-02	0.4532E+07	0.3538E+07	0.5029E+07
0.2055E-02	0.4953E+04	0.2871E+01	0.1463E-02	0.4906E+07	0.3830E+07	0.5444E+07
0.2105E-02	0.5361E+04	0.3128E+01	0.1613E-02	0.5311E+07	0.4146E+07	0.5893E+07
0.2155E-02	0.5802E+04	0.3407E+01	0.1776E-02	0.5748E+07	0.4487E+07	0.6378E+07
0.2205E-02	0.6279E+04	0.3709E+01	0.1954E-02	0.6220E+07	0.4856E+07	0.6903E+07
0.2255E-02	0.6794E+04	0.4036E+01	0.2148E-02	0.6731E+07	0.5254E+07	0.7469E+07
0.2305E-02	0.7351E+04	0.4389E+01	0.2358E-02	0.7282E+07	0.5685E+07	0.8081E+07
0.2355E-02	0.7953E+04	0.4772E+01	0.2587E-02	0.7878E+07	0.6150E+07	0.8742E+07
0.2405E-02	0.8602E+04	0.5185E+01	0.2836E-02	0.8522E+07	0.6652E+07	0.9457E+07
0.2455E-02	0.9304E+04	0.5633E+01	0.3106E-02	0.9217E+07	0.7195E+07	0.1023E+08
0.2505E-02	0.1006E+05	0.6117E+01	0.3400E-02	0.9968E+07	0.7781E+07	0.1106E+08
0.2555E-02	0.1088E+05	0.6640E+01	0.3718E-02	0.1078E+08	0.8414E+07	0.1196E+08
0.2605E-02	0.1176E+05	0.7206E+01	0.4064E-02	0.1165E+08	0.9098E+07	0.1293E+08
0.2655E-02	0.1272E+05	0.7818E+01	0.4440E-02	0.1260E+08	0.9836E+07	0.1398E+08
0.2705E-02	0.1375E+05	0.8479E+01	0.4847E-02	0.1362E+08	0.1063E+08	0.1511E+08
0.2755E-02	0.1486E+05	0.9194E+01	0.5289E-02	0.1472E+08	0.1149E+08	0.1634E+08
0.2805E-02	0.1606E+05	0.9966E+01	0.5767E-02	0.1591E+08	0.1242E+08	0.1765E+08
0.2855E-02	0.1735E+05	0.1080E+02	0.6286E-02	0.1719E+08	0.1342E+08	0.1907E+08
0.2905E-02	0.1875E+05	0.1170E+02	0.6849E-02	0.1857E+08	0.1450E+08	0.2061E+08
0.2955E-02	0.2025E+05	0.1268E+02	0.7458E-02	0.2006E+08	0.1566E+08	0.2226E+08
0.3005E-02	0.2187E+05	0.1373E+02	0.8118E-02	0.2166E+08	0.1691E+08	0.2404E+08
0.3055E-02	0.2361E+05	0.1487E+02	0.8832E-02	0.2339E+08	0.1826E+08	0.2596E+08
0.3105E-02	0.2549E+05	0.1609E+02	0.9606E-02	0.2525E+08	0.1971E+08	0.2802E+08
0.3155E-02	0.2751E+05	0.1742E+02	0.1044E-01	0.2725E+08	0.2127E+08	0.3024E+08
0.3205E-02	0.2968E+05	0.1885E+02	0.1135E-01	0.2940E+08	0.2295E+08	0.3263E+08
0.3255E-02	0.3202E+05	0.2039E+02	0.1233E-01	0.3172E+08	0.2476E+08	0.3520E+08
0.3305E-02	0.3453E+05	0.2205E+02	0.1339E-01	0.3421E+08	0.2670E+08	0.3796E+08
0.3355E-02	0.3723E+05	0.2384E+02	0.1454E-01	0.3688E+08	0.2879E+08	0.4092E+08
0.3405E-02	0.4012E+05	0.2578E+02	0.1578E-01	0.3975E+08	0.3103E+08	0.4411E+08
0.3455E-02	0.4322E+05	0.2786E+02	0.1712E-01	0.4282E+08	0.3343E+08	0.4752E+08
0.3505E-02	0.4655E+05	0.3010E+02	0.1857E-01	0.4612E+08	0.3600E+08	0.5117E+08
0.3555E-02	0.5011E+05	0.3252E+02	0.2013E-01	0.4965E+08	0.3875E+08	0.5509E+08
0.3605E-02	0.5393E+05	0.3512E+02	0.2182E-01	0.5342E+08	0.4170E+08	0.5928E+08
0.3655E-02	0.5800E+05	0.3792E+02	0.2365E-01	0.5746E+08	0.4485E+08	0.6376E+08
0.3705E-02	0.6235E+05	0.4092E+02	0.2562E-01	0.6177E+08	0.4822E+08	0.6855E+08
0.3755E-02	0.6700E+05	0.4416E+02	0.2774E-01	0.6637E+08	0.5181E+08	0.7365E+08
0.3805E-02	0.7195E+05	0.4763E+02	0.3003E-01	0.7127E+08	0.5564E+08	0.7909E+08
0.3855E-02	0.7721E+05	0.5136E+02	0.3251E-01	0.7649E+08	0.5971E+08	0.8488E+08
0.3905E-02	0.8281E+05	0.5535E+02	0.3518E-01	0.8204E+08	0.6404E+08	0.9104E+08
0.3955E-02	0.8876E+05	0.5964E+02	0.3805E-01	0.8793E+08	0.6864E+08	0.9757E+08
0.4005E-02	0.9506E+05	0.6424E+02	0.4114E-01	0.9417E+08	0.7351E+08	0.1045E+09
0.4055E-02	0.1017E+06	0.6915E+02	0.4448E-01	0.1008E+09	0.7866E+08	0.1118E+09
0.4105E-02	0.1088E+06	0.7441E+02	0.4807E-01	0.1078E+09	0.8411E+08	0.1196E+09
0.4155E-02	0.1162E+06	0.8004E+02	0.5193E-01	0.1151E+09	0.8986E+08	0.1277E+09
0.4205E-02	0.1240E+06	0.8604E+02	0.5608E-01	0.1229E+09	0.9590E+08	0.1363E+09
0.4255E-02	0.1322E+06	0.9245E+02	0.6054E-01	0.1310E+09	0.1023E+09	0.1454E+09
0.4305E-02	0.1408E+06	0.9927E+02	0.6533E-01	0.1395E+09	0.1089E+09	0.1548E+09
0.4355E-02	0.1499E+06	0.1065E+03	0.7047E-01	0.1484E+09	0.1159E+09	0.1647E+09
0.4405E-02	0.1592E+06	0.1143E+03	0.7599E-01	0.1578E+09	0.1231E+09	0.1751E+09
0.4455E-02	0.1690E+06	0.1225E+03	0.8190E-01	0.1674E+09	0.1307E+09	0.1858E+09
0.4505E-02	0.1793E+06	0.1312E+03	0.8824E-01	0.1775E+09	0.1386E+09	0.1970E+09
0.4555E-02	0.1897E+06	0.1404E+03	0.9503E-01	0.1879E+09	0.1467E+09	0.2085E+09
0.4605E-02	0.2005E+06	0.1501E+03	0.1023E+00	0.1986E+09	0.1551E+09	0.2204E+09
0.4655E-02	0.2117E+06	0.1604E+03	0.1101E+00	0.2097E+09	0.1637E+09	0.2327E+09
0.4705E-02	0.2231E+06	0.1713E+03	0.1183E+00	0.2210E+09	0.1725E+09	0.2452E+09
0.4755E-02	0.2347E+06	0.1828E+03	0.1272E+00	0.2326E+09	0.1815E+09	0.2581E+09
0.4805E-02	0.2466E+06	0.1948E+03	0.1366E+00	0.2443E+09	0.1907E+09	0.2711E+09
0.4855E-02	0.2587E+06	0.2074E+03	0.1467E+00	0.2562E+09	0.2000E+09	0.2844E+09

0.4905E-02	0.2708E+06	0.2207E+03	0.1574E+00	0.2683E+09	0.2094E+09	0.2977E+09
0.4955E-02	0.2831E+06	0.2345E+03	0.1688E+00	0.2804E+09	0.2189E+09	0.3112E+09
0.5005E-02	0.2953E+06	0.2490E+03	0.1808E+00	0.2925E+09	0.2284E+09	0.3246E+09
0.5055E-02	0.3075E+06	0.2640E+03	0.1937E+00	0.3046E+09	0.2378E+09	0.3380E+09
0.5105E-02	0.3196E+06	0.2797E+03	0.2073E+00	0.3166E+09	0.2472E+09	0.3513E+09
0.5155E-02	0.3316E+06	0.2960E+03	0.2216E+00	0.3285E+09	0.2564E+09	0.3645E+09
0.5205E-02	0.3433E+06	0.3129E+03	0.2369E+00	0.3401E+09	0.2655E+09	0.3774E+09
0.5255E-02	0.3547E+06	0.3303E+03	0.2529E+00	0.3514E+09	0.2743E+09	0.3900E+09
0.5305E-02	0.3659E+06	0.3483E+03	0.2699E+00	0.3624E+09	0.2829E+09	0.4022E+09
0.5355E-02	0.3766E+06	0.3669E+03	0.2878E+00	0.3731E+09	0.2912E+09	0.4140E+09
0.5405E-02	0.3869E+06	0.3860E+03	0.3066E+00	0.3833E+09	0.2992E+09	0.4253E+09
0.5455E-02	0.3967E+06	0.4056E+03	0.3264E+00	0.3930E+09	0.3068E+09	0.4361E+09
0.5505E-02	0.4060E+06	0.4256E+03	0.3472E+00	0.4022E+09	0.3140E+09	0.4464E+09
0.5555E-02	0.4148E+06	0.4462E+03	0.3690E+00	0.4109E+09	0.3207E+09	0.4560E+09
0.5605E-02	0.4229E+06	0.4671E+03	0.3918E+00	0.4189E+09	0.3270E+09	0.4649E+09
0.5655E-02	0.4304E+06	0.4885E+03	0.4157E+00	0.4264E+09	0.3328E+09	0.4732E+09
0.5705E-02	0.4373E+06	0.5101E+03	0.4406E+00	0.4332E+09	0.3382E+09	0.4807E+09
0.5755E-02	0.4435E+06	0.5322E+03	0.4667E+00	0.4393E+09	0.3430E+09	0.4875E+09
0.5805E-02	0.4490E+06	0.5545E+03	0.4939E+00	0.4448E+09	0.3472E+09	0.4936E+09
0.5855E-02	0.4539E+06	0.5771E+03	0.5222E+00	0.4497E+09	0.3510E+09	0.4990E+09
0.5905E-02	0.4581E+06	0.5999E+03	0.5516E+00	0.4539E+09	0.3543E+09	0.5036E+09
0.5955E-02	0.4617E+06	0.6229E+03	0.5821E+00	0.4574E+09	0.3570E+09	0.5076E+09
0.6005E-02	0.4646E+06	0.6460E+03	0.6139E+00	0.4603E+09	0.3593E+09	0.5108E+09
0.6055E-02	0.4669E+06	0.6693E+03	0.6467E+00	0.4625E+09	0.3611E+09	0.5133E+09
0.6105E-02	0.4686E+06	0.6927E+03	0.6808E+00	0.4642E+09	0.3624E+09	0.5151E+09
0.6155E-02	0.4697E+06	0.7162E+03	0.7160E+00	0.4653E+09	0.3632E+09	0.5163E+09
0.6205E-02	0.4702E+06	0.7397E+03	0.7524E+00	0.4658E+09	0.3636E+09	0.5169E+09
0.6255E-02	0.4702E+06	0.7632E+03	0.7900E+00	0.4658E+09	0.3636E+09	0.5169E+09
0.6305E-02	0.4697E+06	0.7867E+03	0.8287E+00	0.4653E+09	0.3632E+09	0.5164E+09
0.6355E-02	0.4688E+06	0.8101E+03	0.8687E+00	0.4644E+09	0.3625E+09	0.5153E+09
0.6405E-02	0.4674E+06	0.8335E+03	0.9097E+00	0.4630E+09	0.3614E+09	0.5138E+09
0.6455E-02	0.4656E+06	0.8569E+03	0.9520E+00	0.4612E+09	0.3600E+09	0.5118E+09
0.6505E-02	0.4634E+06	0.8801E+03	0.9954E+00	0.4591E+09	0.3583E+09	0.5094E+09
0.6555E-02	0.4609E+06	0.9032E+03	0.1040E+01	0.4566E+09	0.3564E+09	0.5066E+09
0.6605E-02	0.4580E+06	0.9262E+03	0.1086E+01	0.4537E+09	0.3542E+09	0.5035E+09
0.6655E-02	0.4549E+06	0.9490E+03	0.1133E+01	0.4506E+09	0.3518E+09	0.5001E+09
0.6705E-02	0.4515E+06	0.9717E+03	0.1181E+01	0.4473E+09	0.3492E+09	0.4964E+09
0.6755E-02	0.4479E+06	0.9942E+03	0.1230E+01	0.4437E+09	0.3464E+09	0.4924E+09
0.6805E-02	0.4441E+06	0.1016E+04	0.1280E+01	0.4399E+09	0.3434E+09	0.4882E+09
0.6855E-02	0.4401E+06	0.1039E+04	0.1331E+01	0.4360E+09	0.3403E+09	0.4838E+09
0.6905E-02	0.4343E+06	0.1060E+04	0.1384E+01	0.4303E+09	0.3359E+09	0.4775E+09
0.6955E-02	0.4152E+06	0.1082E+04	0.1437E+01	0.4113E+09	0.3210E+09	0.4564E+09
0.7005E-02	0.3969E+06	0.1102E+04	0.1492E+01	0.3932E+09	0.3069E+09	0.4363E+09
0.7055E-02	0.3797E+06	0.1121E+04	0.1548E+01	0.3762E+09	0.2937E+09	0.4175E+09
0.7105E-02	0.3636E+06	0.1140E+04	0.1604E+01	0.3602E+09	0.2812E+09	0.3997E+09
0.7155E-02	0.3485E+06	0.1158E+04	0.1662E+01	0.3452E+09	0.2695E+09	0.3831E+09
0.7205E-02	0.3342E+06	0.1175E+04	0.1720E+01	0.3311E+09	0.2585E+09	0.3674E+09
0.7255E-02	0.3208E+06	0.1191E+04	0.1779E+01	0.3178E+09	0.2481E+09	0.3527E+09
0.7305E-02	0.3082E+06	0.1207E+04	0.1839E+01	0.3053E+09	0.2383E+09	0.3388E+09
0.7355E-02	0.2962E+06	0.1222E+04	0.1900E+01	0.2935E+09	0.2291E+09	0.3257E+09
0.7405E-02	0.2850E+06	0.1237E+04	0.1961E+01	0.2823E+09	0.2204E+09	0.3133E+09
0.7455E-02	0.2744E+06	0.1251E+04	0.2023E+01	0.2718E+09	0.2122E+09	0.3016E+09
0.7505E-02	0.2643E+06	0.1264E+04	0.2086E+01	0.2619E+09	0.2044E+09	0.2906E+09
0.7555E-02	0.2549E+06	0.1277E+04	0.2150E+01	0.2525E+09	0.1971E+09	0.2802E+09
0.7605E-02	0.2459E+06	0.1290E+04	0.2214E+01	0.2436E+09	0.1901E+09	0.2703E+09
0.7655E-02	0.2374E+06	0.1302E+04	0.2279E+01	0.2352E+09	0.1836E+09	0.2610E+09
0.7705E-02	0.2293E+06	0.1313E+04	0.2344E+01	0.2272E+09	0.1773E+09	0.2521E+09
0.7755E-02	0.2217E+06	0.1325E+04	0.2410E+01	0.2196E+09	0.1714E+09	0.2437E+09
0.7805E-02	0.2144E+06	0.1335E+04	0.2477E+01	0.2124E+09	0.1658E+09	0.2357E+09
0.7855E-02	0.2075E+06	0.1346E+04	0.2544E+01	0.2056E+09	0.1605E+09	0.2281E+09

0.7905E-02 0.2010E+06 0.1356E+04 0.2611E+01 0.1991E+09 0.1554E+09 0.2209E+09
 0.7955E-02 0.1947E+06 0.1366E+04 0.2679E+01 0.1929E+09 0.1506E+09 0.2141E+09
 0.8005E-02 0.1888E+06 0.1376E+04 0.2748E+01 0.1870E+09 0.1460E+09 0.2075E+09
 0.8055E-02 0.1831E+06 0.1385E+04 0.2817E+01 0.1814E+09 0.1416E+09 0.2013E+09
 0.8105E-02 0.1777E+06 0.1394E+04 0.2886E+01 0.1761E+09 0.1374E+09 0.1954E+09
 0.8155E-02 0.1726E+06 0.1403E+04 0.2956E+01 0.1710E+09 0.1334E+09 0.1897E+09
 0.8205E-02 0.1676E+06 0.1411E+04 0.3027E+01 0.1661E+09 0.1296E+09 0.1843E+09
 0.8255E-02 0.1629E+06 0.1420E+04 0.3097E+01 0.1614E+09 0.1260E+09 0.1791E+09
 0.8305E-02 0.1584E+06 0.1428E+04 0.3169E+01 0.1570E+09 0.1225E+09 0.1742E+09
 0.8355E-02 0.1541E+06 0.1435E+04 0.3240E+01 0.1527E+09 0.1192E+09 0.1695E+09
 0.8405E-02 0.1500E+06 0.1443E+04 0.3312E+01 0.1486E+09 0.1160E+09 0.1649E+09
 0.8455E-02 0.1461E+06 0.1450E+04 0.3384E+01 0.1447E+09 0.1130E+09 0.1606E+09
 0.8505E-02 0.1423E+06 0.1458E+04 0.3457E+01 0.1410E+09 0.1100E+09 0.1564E+09
 0.8555E-02 0.1387E+06 0.1465E+04 0.3530E+01 0.1374E+09 0.1072E+09 0.1524E+09
 0.8605E-02 0.1352E+06 0.1471E+04 0.3604E+01 0.1339E+09 0.1045E+09 0.1486E+09
 0.8655E-02 0.1318E+06 0.1478E+04 0.3677E+01 0.1306E+09 0.1019E+09 0.1449E+09
 0.8705E-02 0.1286E+06 0.1485E+04 0.3751E+01 0.1274E+09 0.9946E+08 0.1414E+09
 0.8755E-02 0.1255E+06 0.1491E+04 0.3826E+01 0.1244E+09 0.9707E+08 0.1380E+09
 0.8805E-02 0.1226E+06 0.1497E+04 0.3900E+01 0.1214E+09 0.9477E+08 0.1347E+09
 0.8855E-02 0.1197E+06 0.1503E+04 0.3975E+01 0.1186E+09 0.9256E+08 0.1316E+09
 0.8905E-02 0.1169E+06 0.1509E+04 0.4051E+01 0.1158E+09 0.9043E+08 0.1286E+09
 0.8955E-02 0.1143E+06 0.1515E+04 0.4126E+01 0.1132E+09 0.8838E+08 0.1256E+09
 0.9005E-02 0.1117E+06 0.1521E+04 0.4202E+01 0.1107E+09 0.8640E+08 0.1228E+09
 0.9055E-02 0.1093E+06 0.1526E+04 0.4278E+01 0.1082E+09 0.8449E+08 0.1201E+09
 0.9105E-02 0.1069E+06 0.1532E+04 0.4355E+01 0.1059E+09 0.8265E+08 0.1175E+09
 0.9155E-02 0.1046E+06 0.1537E+04 0.4432E+01 0.1036E+09 0.8088E+08 0.1150E+09
 0.9205E-02 0.1024E+06 0.1542E+04 0.4509E+01 0.1014E+09 0.7916E+08 0.1125E+09
 deltat t 0.925000E-02 intg t 0.925000E-02
 pmaxm Pa 0.465884E+09 time at pmaxm sec 0.623000E-02
 pmaxba Pa 0.363673E+09 time at pmaxba sec 0.623000E-02
 pmaxbr Pa 0.516989E+09 time at pmaxbr sec 0.623000E-02
 muzzle velocity m/s 0.154614E+04 time of muzzle velocity sec 0.924611E-02
 total initial energy available J = 0.416340E+08
 FOR PROPELLANT 1 MASS FRAC BURNT IS 0.100000E+01 AT TIME 0.690250E-02
 total energy remaining in gas J= 0.253339E+08
 energy loss from projectile translation J= 0.117148E+08
 energy loss from projectile rotation J= 0.000000E+00
 energy lost to gas and propellant motion J= 0.329245E+07
 energy lost to bore resistance J= 0.000000E+00
 energy lost to recoil J= 0.224172E-11
 energy loss from heat transfer J= 0.129901E+07
 energy lost to air resistance J= 0.000000E+00

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APPENDIX D
User's Manual

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USER'S MANUAL FOR IBRGA

IBRGA relies on an input data base consisting of all numerical parameters essential for running the code. All values are in metric units. Below is a compilation of a typical IBRGAM data base showing the name and location of each input parameter. The names for the numerical values are prefixed with an alphabetical designator corresponding to the position at which the data is to appear, that is, from left to right. The data may be separated by blanks or commas. The units are shown to the right of each input.

A	B	C	D	E	F	G	H	I	J	K
---	---	---	---	---	---	---	---	---	---	---

record 1

- A. - chamber volume (cm^3)
- B. - groove diameter (cm)
- C. - land diameter (cm)
- D. - groove/land ratio (none)
- E. - twist (turns/caliber)
- F. - projectile travel (cm)
- G. - gradient switch (1 = Lagrange, 2 = chambrage)

record 1a (Read only if gradient switch = 2)

- A. - number of points to describe chamber ($I \leq 10$)
- B. - initial distance from breech (must be 0.0 cm)
- C. - diameter at 0 (cm)
 - .
 - .
 - .

I^{th} distance from breech (position of base of projectile (cm))

I^{th} diameter at I^{th} distance (used to calculate bore area (cm))

record 2

- A. - projectile mass (kg)
- B. - switch to calculate energy lost to air resistance
- C. - fraction of work done against bore to heat tube
- D. - gas pressure in front of projectile (Pa)

record 3

- A. - number of barrel resistance points ($J \leq 10$)
- B. - bore resistance (MPa)
- C. - travel (cm)
 - .
 - .
 - .

J^{th} bore resistance (MPa)

J^{th} travel (cm)

record 4

- A. - mass of recoiling parts (kg)
- B. - number of recoil point pairs (2)
- C. - recoil force (N)
- D. - recoil time (s)
- E. - recoil force (N)
- F. - recoil time (s)

record 5

- A. - free convective heat transfer coefficient (W/cm²-K)
- B. - chamber wall thickness (cm)
- C. - heat capacity of steel of chamber wall (J/g-K)
- D. - initial temperature of chamber wall (K)
- E. - heat loss coefficient
- F. - density of chamber wall steel (g/cm³)

record 6

- A. - impetus of igniter propellant (J/g)
- B. - covolume of igniter (cm³/g)
- C. - adiabatic flame temperature of igniter propellant (K)
- D. - initial mass of igniter (kg)
- E. - ratio of specific heats for igniter

record 7

- A. - number of propellants (K<=10)

record 8

- A. - switch for in-depth burning (0 none)
- B. - impetus of propellant (J/g)
- C. - adiabatic temperature of propellant (K)
- D. - covolume of propellant (cm³/g)
- E. - initial mass of propellant (kg)
- F. - density of propellant (g/cm³)
- G. - ratio of specific heats for propellant
- H. - number of perforations of propellant (may be 0,1,7
,-1 or -11 only)
(-1 for single perf outside inhibited grain,
-11 for cigarette burner)
- I. - length of propellant grain (cm)
- J. - diameter of inner perforations in propellant grains (cm)
- K. - diameter of outer perforations of propellant grains (cm)
(used for single perforation grain)
- L. - outside diameter of propellant grain (cm)
- M. - distance between perf centers (cm)
- N. - switch to change mass to one single perforated
grain (1=yes)

record 8a (read only if in-depth burning switch is not 0)

- A. - time after in-depth burning may start (msec)
 - B. - pressure which must be exceeded before in-depth burning
may start (MPa)
 - C. - in-depth burning depth (mm)
 - D. - in-depth burning volume multiplier (m²/m³)
- .
- .
- .

- (Kth propellant)
- A. - switch for in-depth burning (0 none)
 - B. - impetus of propellant (J/g)
 - C. - adiabatic temperature of propellant (K)
 - D. - covolume of propellant (cm^3/g)
 - E. - initial mass of propellant (kg)
 - F. - density of propellant (g/cm^3)
 - G. - ratio of specific heats for propellant
 - H. - number of perforations of propellant (may be 0,1,7,
-1 or -11 only)
(-1 for single perf outside inhibited grain,
-11 for cigarette burner)
 - I. - length of propellant grain (cm)
 - J. - diameter of inner perforations in propellant grains (cm)
 - K. - diameter of outer perforations of propellant grains (cm)
(used for single perforation grain)
 - L. - outside diameter of propellant grain (cm)
 - M. - distance between perf centers (cm)
 - N. - switch to change mass to one single perforated
grain (1=yes)

record 8k (read only if in-depth burning switch is not 0)

- A. - time after in-depth burning may start (msec)
- B. - pressure which must be exceeded before in-depth burning
may start (MPa)
- C. - in-depth burning depth (mm)
- D. - in-depth burning volume multiplier (m^2/m^3)
- .
- .

record 9

- A. - number of surface burning rate points ($J \leq 10$) for
propellant 1
- B. - exponent
- C. - coefficient ($\text{cm}/\text{s MPa}^{ai}$)
- D. - pressure (MPa)
- .
- .
- .

Jth exponent

Jth coefficient

Jth pressure

record 9a (Read only if in-depth burning switch is not 0)

- A. number of in-depth burning surface area burning
rate points ($M \leq 10$) for propellant 1
- B. exponent
- C. coefficient ($\text{cm}/\text{s MPa}^{ai}$)
- D. pressure (MPa)
- .
- .

Mth exponent

Mth coefficient

Mth pressure

- A. - number of surface burning rate points ($L \leq 10$) for propellant K
- B. - exponent
- C. - coefficient (cm/s MPa^{ai})
- D. - pressure (MPa)
- .
- .
- .

Lth exponent
Lth coefficient
Lth pressure

record 9a (Read only if in-depth burning switch is not 0)

- A. number of in-depth burning surface area burning rate points ($N \leq 10$) for propellant K
- B. exponent
- C. coefficient (cm/s MPa^{ai})
- D. pressure (MPa)

.

Nth exponent
Nth coefficient
Nth pressure

.

record 10

- A. - time increment (ms)
- B. - print increment (ms)
- C. - time to stop calculation (ms)

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